



## Leitor Honeywell Youjie HF600

Projetado com tecnologia de ponta e desempenho superior, o leitor fixo Youjie HF600 2D Área Imager pode ser amplamente utilizado em várias aplicações.

# **Youjie™ YJ-HF600**

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Area-Imaging Scanner

## **User's Guide**

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## **Sample Symbols**



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## ***Programming Chart***

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## **Customer Support**

### ***Technical Assistance***

If you need assistance installing or troubleshooting your device, please contact us by using one of the methods below:

**Knowledge Base:** [www.hsmknowledgebase.com](http://www.hsmknowledgebase.com)

Our Knowledge Base provides thousands of immediate solutions. If the Knowledge Base cannot help, our Technical Support Portal (see below) provides an easy way to report your problem or ask your question.

**Technical Support Portal:** [www.hsmsupportportal.com](http://www.hsmsupportportal.com)

The Technical Support Portal not only allows you to report your problem, but it also provides immediate solutions to your technical issues by searching our Knowledge Base. With the Portal, you can submit and track your questions online and send and receive attachments.

**Web form:** [www.hsmcontactsupport.com](http://www.hsmcontactsupport.com)

You can contact our technical support team directly by filling out our online support form. Enter your contact details and the description of the question/problem.

**Telephone:** [www.honeywellaidc.com/locations](http://www.honeywellaidc.com/locations)

For our latest contact information, please check our website at the link above.

### ***Product Service and Repair***

Honeywell International Inc. provides service for all of its products through service centers throughout the world. To obtain warranty or non-warranty service, please visit [www.honeywellaidc.com](http://www.honeywellaidc.com) and select **Support > Contact Service and Repair** to see your region's instructions on how to obtain a Return Material Authorization number (RMA #). You should do this prior to returning the product.

### ***Limited Warranty***

Refer to [www.honeywellaidc.com/warranty\\_information](http://www.honeywellaidc.com/warranty_information) for your product's warranty information.

### ***Send Feedback***

Your feedback is crucial to the continual improvement of our documentation. To provide feedback about this manual, contact the Honeywell Technical Communications department at [ACSHSMTechnicalCommunications@honeywell.com](mailto:ACSHSMTechnicalCommunications@honeywell.com).

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# Getting Started

## About This Manual

This User's Guide provides installation and programming instructions for the Youjie YJ-HF600 area-imaging scanner. Product specifications, dimensions, warranty, and customer support information are also included.

Honeywell bar code scanners are factory programmed for the most common terminal and communications settings. If you need to change these settings, programming is accomplished by scanning the bar codes in this guide.

An asterisk (\*) next to an option indicates the default setting.

## Unpacking Your Device

After you open the shipping carton containing the product, take the following steps:

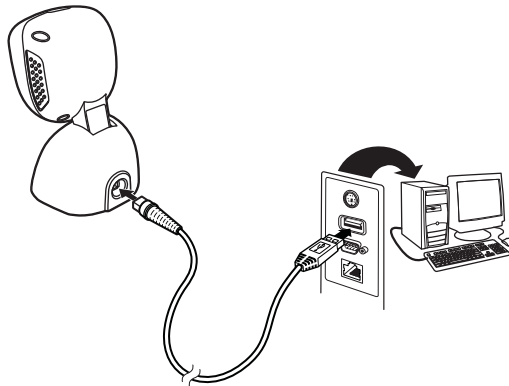
- Check for damage during shipment. Report damage immediately to the carrier who delivered the carton.
- Make sure the items in the carton match your order.
- Save the shipping container for later storage or shipping.

## Connecting the Device

### Connecting with USB

A scanner can be connected to the USB port of a computer.

1. Connect the appropriate interface cable to the device first, then to the computer.



2. The scanner beeps.
3. Verify the scanner operation by scanning a bar code from the [Sample Symbols](#) in the back of this manual.

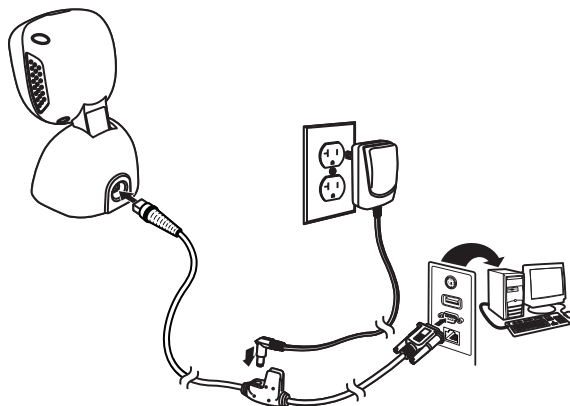
The unit defaults to a USB PC Keyboard. Refer to [page 2-2](#) for other USB terminal settings.

---

## Connecting with RS232 Serial Port

1. Turn off power to the terminal/computer.
2. Connect the appropriate interface cable to the scanner.

*Note: For the scanner to work properly, you must have the correct cable for your type of terminal/computer.*



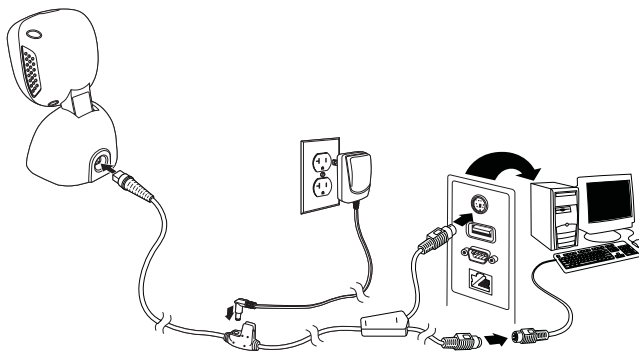
3. Plug the serial connector into the serial port on your computer. Tighten the two screws to secure the connector to the port.
4. Once the scanner has been fully connected, power up the computer.

This interface programs 115,200 baud, 8 data bits, no parity, and 1 stop bit.

## Connecting with Keyboard Wedge

A scanner can be connected between the keyboard and PC as a "keyboard wedge," where the scanner provides data output that is similar to keyboard entries. The following is an example of a keyboard wedge connection:

1. Turn off power and disconnect the keyboard cable from the back of the terminal/computer.
2. Connect the appropriate interface cable to the device and to the terminal/computer.



3. Turn the terminal/computer power back on. The scanner beeps.
4. Verify the scanner operation by scanning a bar code from the [Sample Symbols](#) in the back of this manual. The scanner beeps once.

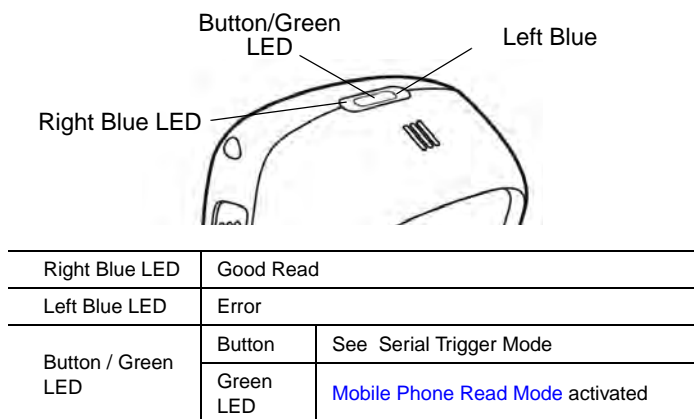
The unit defaults to an IBM PC AT and compatibles keyboard wedge interface with a USA keyboard. A carriage return (CR) suffix is added to bar code data.

---

## Reading Techniques

Present the bar code to the scanner. The LEDs turn up to read the code.

### Button and LED Indicator Location



## Menu Bar Code Security Settings

Honeywell scanners are programmed by scanning menu bar codes or by sending serial commands to the scanner. If you want to restrict the ability to scan menu codes, you can use the Menu Bar Code Security settings. Please contact the nearest technical support office (see [Customer Support](#) on page 1) for further information.

### Setting Custom Defaults

You have the ability to create a set of menu commands as your own, custom defaults. To do so, scan the **Set Custom Defaults** bar code below before scanning the menu commands for your custom defaults. If a menu command requires scanning numeric codes from the back cover, then a **Save** code, that entire sequence will be saved to your custom defaults. When you have entered all the commands you want to save for your custom defaults, scan the **Save Custom Defaults** bar code.



You may have a series of custom settings and want to correct a single setting. To do so, just scan the new setting to overwrite the old one. For example, if you had previously saved the setting for Beeper Volume at Low to your custom defaults, and decide you want the beeper volume set to High, just scan the **Set Custom Defaults** bar code, then scan the Beeper Volume High menu code, and then **Save Custom Defaults**. The rest of the custom defaults will remain, but the beeper volume setting will be updated.

### Resetting the Custom Defaults

If you want the custom default settings restored to your scanner, scan the **Activate Custom Defaults** bar code below. This is the recommended default bar code for most users. It resets the scanner to the custom default settings. If there are no custom defaults, it will reset the scanner to the factory default settings. Any settings that have not been specified through the custom defaults will be defaulted to the factory default settings.



---

# Programming the Interface

## Introduction

This chapter describes how to program your system for the desired interface.

## Programming the Interface - Plug and Play

Plug and Play bar codes provide instant scanner set up for commonly used interfaces.

*Note: After you scan one of the codes, power cycle the host terminal to have the interface in effect.*

## Keyboard Wedge

If you want your system programmed for an IBM PC AT and compatibles keyboard wedge interface with a USA keyboard, scan the bar code below. Keyboard wedge is the default interface.

*Note: The following bar code also programs a carriage return (CR) suffix.*



## Laptop Direct Connect

For most laptops, scanning the **Laptop Direct Connect** bar code allows operation of the scanner in parallel with the integral keyboard. The following **Laptop Direct Connect** bar code also programs a carriage return (CR) suffix and turns on Emulate External Keyboard ([page 2-14](#)).



## RS232 Serial Port

The **RS232 Interface** bar code is used when connecting to the serial port of a PC or terminal. The following **RS232 Interface** bar code also programs a carriage return (CR) and a line feed (LF) suffix, baud rate, and data format as indicated below. It also changes the trigger mode to manual.

Option	Setting
Baud Rate	115,200 bps
Data Format	8 data bits, no parity bit, 1 stop bit





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## USB IBM SurePos

Scan one of the following “Plug and Play” codes to program the scanner for an IBM SurePos (USB handheld scanner) or IBM SurePos (USB tabletop scanner) interface.

*Note: After scanning one of these codes, you must power cycle the cash register.*



PAPSPH.  
**USB IBM SurePos  
(USB Handheld Scanner)  
Interface**



PAPSPT.  
**USB IBM SurePos  
(USB Tabletop Scanner)  
Interface**

Each bar code above also programs the following suffixes for each symbology:

Symbology	Suffix	Symbology	Suffix
EAN 8	0C	Code 39	00 0A 0B
EAN 13	16	Interleaved 2 of 5	00 0D 0B
UPC A	0D	Code 128	00 18 0B
UPC E	0A	Code 39	00 0A 0B

## USB PC or Macintosh Keyboard

Scan one of the following codes to program the scanner for USB PC Keyboard or USB Macintosh Keyboard. Scanning these codes also adds a CR and LF.



PAP124.  
**USB Keyboard (PC)**



PAP125.  
**USB Keyboard (Mac)**

## USB HID

Scan the following code to program the scanner for USB HID bar code scanners.



PAP131.  
**USB HID Bar Code Scanner**

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## USB Serial Port Emulation

Scan the following code to program the engine to emulate a regular RS232-based COM Port. If you are using a Microsoft® Windows® PC, you will need to download a driver from the Honeywell website ([www.honeywellaidc.com](http://www.honeywellaidc.com)). The driver will use the next available COM Port number. Apple® Macintosh computers recognize the engine as a USB CDC class device and automatically uses a class driver.



TERMID130.

USB Serial Port Emulation

## Verifone® Ruby Terminal Default Settings

Scan the following Plug and Play code to program the scanner for a Verifone Ruby terminal. This bar code sets the baud rate to 1200 bps and the data format to 8 data bits, mark parity bit, 1 stop bit. It also adds a line feed (LF) suffix and programs the following prefixes for each symbology:

Symbology	Prefix
UPC-A	A
UPC-E	A
EAN-8	FF
EAN-13	F



PAPRBY.

Verifone Ruby Settings

## Gilbarco® Terminal Default Settings

Scan the following Plug and Play code to program the scanner for a Gilbarco terminal. This bar code sets the baud rate to 2400 bps and the data format to 7 data bits, even parity, 2 stop bits. It also adds a carriage return (CR) suffix and programs the following prefixes for each symbology:

Symbology	Prefix
UPC-A	A
UPC-E	E0
EAN-8	FF
EAN-13	F



PAPGLB.

Gilbarco Settings

## Honeywell Bioptic Aux Port Configuration

Scan the following Plug and Play code to program the scanner for a Honeywell bioptic scanner auxiliary port configuration. This bar code sets the baud rate to 38400 bps and the data format to 8 data bits, no parity, 1 stop bit.



PAPBIO.

Honeywell Bioptic Settings

---

## ***Datalogic™ Magellan® Aux Port Configuration***

Scan the following Plug and Play code to program the scanner for a Datalogic Magellan auxiliary port configuration. This bar code sets the baud rate to 9600 bps and the data format to 8 data bits, no parity, 1 stop bit.



PAPMAG.  
Datalogic Magellan Settings

## ***NCR Bioptic Aux Port Configuration***

Scan the following Plug and Play code to program the scanner for an NCR bioptic scanner auxiliary port configuration. The following prefixes are programmed for each symbology:

Symbology	Prefix	Symbology	Prefix
UPC-A	A	Interleaved 2 of 5	b
UPC-E	E0	Code 128	f
		Code 32	a
		Pharmaceutical (PARAF)	
EAN-8	FF	Code 39	a
EAN-13	F		



PAPNCR.  
NCR Bioptic Settings

## ***Wincor Nixdorf Terminal Default Settings***

Scan the following Plug and Play code to program the scanner for a Wincor Nixdorf terminal. This bar code sets the baud rate to 9600 bps and the data format to 8 data bits, no parity, 1 stop bit.



PAPWNX.  
Wincor Nixdorf Terminal Settings

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## Wincor Nixdorf Beetle™ Terminal Default Settings

Scan the following Plug and Play code to program the scanner for a Wincor Nixdorf Beetle terminal. The following prefixes are programmed for each symbology:

Symbology	Prefix	Symbology	Prefix
Aztec Code	V	Interleaved 2 of 5	I
Codabar	N	MaxiCode	T
Code 93	L	MicroPDF417	S
Code 128	K	PDF417	Q
Data Matrix	R	QR Code	U
EAN-8	B	Straight 2 of 5 IATA	H
EAN-13	A	UPC-A	A0
GS1 DataBar	E	UPC-E	C
GS1-128	P	All other bar codes	M



PAPBTL.

Wincor Nixdorf Beetle Settings

## Wincor Nixdorf RS232 Mode A

Scan the following Plug and Play code to program the scanner for a Wincor Nixdorf RS232 Mode A terminal. This bar code sets the baud rate to 9600 bps and the data format to 8 data bits, odd parity, 1 stop bit. The following prefixes are programmed for each symbology:

Symbology	Prefix	Symbology	Prefix
Code 128	K	EAN-13	A
Code 93	L	GS1-128	K
Codabar	N	Interleaved 2 of 5	I
UPC-A	A0	Plessey	O
UPC-E	C	Straight 2 of 5 IATA	H
EAN-8	B	GS1 DataBar	E
All other bar codes	M		



PAPWMA.

Wincor Nixdorf RS232 Mode A  
Settings

## Keyboard Country Layout

Scan the appropriate country code below to program the keyboard layout for your country or language. By default, national character replacements are used for the following characters: # \$ @ [ \ ] ^ ' { } ~ .

### Keyboard Countries



KBDCTY0.

\* United States

---

## ***Keyboard Countries (Continued)***



KBDCTY81.  
**Azeri (Cyrillic)**



KBDCTY82.  
**Belarus**



KBDCTY33.  
**Bosnia**



KBDCTY59.  
**Brazil (MS)**



KBDCTY53.  
**Bulgaria (Latin)**



KBDCTY35.  
**Albania**



KBDCTY80.  
**Azeri (Latin)**



KBDCTY1.  
**Belgium**



KBDCTY16.  
**Brazil**



KBDCTY52.  
**Bulgaria (Cyrillic)**



KBDCTY54.  
**Canada (French legacy)**

---

## ***Keyboard Countries (Continued)***



KBDCTY18.  
Canada (French)



KBDCTY32.  
Croatia



KBDCTY40.  
Czech (Programmers)



KBDCTY38.  
Czech (QWERTZ)



KBDCTY11.  
Dutch (Netherlands)



KBDCTY83.  
Faroese



KBDCTY55.  
Canada (Multilingual)



KBDCTY15.  
Czech



KBDCTY39.  
Czech (QWERTY)



KBDCTY8.  
Denmark



KBDCTY41.  
Estonia

---

## ***Keyboard Countries (Continued)***



**KBDCTY2.**  
**Finland**



**KBDCTY3.**  
**France**



**KBDCTY84.**  
**Gaelic**



**KBDCTY4.**  
**Germany**



**KBDCTY17.**  
**Greek**



**KBDCTY64.**  
**Greek (220 Latin)**



**KBDCTY61.**  
**Greek (220)**



**KBDCTY65.**  
**Greek (319 Latin)**



**KBDCTY62.**  
**Greek (319)**



**KBDCTY63.**  
**Greek (Latin)**



**KBDCTY66.**  
**Greek (MS)**

---

## ***Keyboard Countries (Continued)***



KBDCTY60.  
Greek (Polytonic)



KBDCTY50.  
Hungarian (101 key)



KBDCTY75.  
Iceland



KBDCTY56.  
Italian (142)



KBDCTY28.  
Japan ASCII



KBDCTY79.  
Kyrgyz (Cyrillic)



KBDCTY12.  
Hebrew



KBDCTY19.  
Hungary



KBDCTY73.  
Irish



KBDCTY5.  
Italy



KBDCTY78.  
Kazakh



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## ***Keyboard Countries (Continued)***



KBDCTY42.  
Latvia



KBDCTY44.  
Lithuania



KBDCTY34.  
Macedonia



KBDCTY86.  
Mongolian (Cyrillic)



KBDCTY20.  
Poland



KBDCTY14.  
Latin America



KBDCTY43.  
Latvia (QWERTY)



KBDCTY45.  
Lithuania (IBM)



KBDCTY74.  
Malta



KBDCTY9.  
Norway



KBDCTY57.  
Polish (214)

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## ***Keyboard Countries (Continued)***



KBDCTY58.  
Polish (Programmers)



KBDCTY25.  
Romania



KBDCTY67.  
Russian (MS)



KBDCTY21.  
SCS



KBDCTY36.  
Serbia (Latin)



KBDCTY49.  
Slovakia (QWERTY)



KBDCTY13.  
Portugal



KBDCTY26.  
Russia



KBDCTY68.  
Russian (Typewriter)



KBDCTY37.  
Serbia (Cyrillic)



KBDCTY22.  
Slovakia

---

## ***Keyboard Countries (Continued)***



KBDCTY31.  
**Slovenia**



KBDCTY51.  
**Spanish variation**



KBDCTY29.  
**Switzerland (French)**



KBDCTY85.  
**Tatar**



KBDCTY24.  
**Turkey Q**



KBDCTY48.  
**Slovakia (QWERTZ)**



KBDCTY10.  
**Spain**



KBDCTY23.  
**Sweden**



KBDCTY6.  
**Switzerland (German)**



KBDCTY27.  
**Turkey F**



KBDCTY76.  
**Ukrainian**

---

## Keyboard Countries (Continued)



KBDCTY7.  
United Kingdom



KBDCTY88.  
United States (Dvorak left)



KBDCTY30.  
United States (International)



KBDCTY87.  
United States (Dvorak)



KBDCTY89.  
United States (Dvorak right)



KBDCTY77.  
Uzbek (Cyrillic)

## Keyboard Style

This programs keyboard styles, such as Caps Lock and Shift Lock. If you have used [Keyboard Conversion](#) settings, they will override any of the following Keyboard Style settings. *Default = Regular.*

**Regular** is used when you normally have the Caps Lock key off.



KBDSTY0.  
\* Regular

**Caps Lock** is used when you normally have the Caps Lock key on.



KBDSTY1.  
Caps Lock

**Shift Lock** is used when you normally have the Shift Lock key on (not common to U.S. keyboards).



KBDSTY2.  
Shift Lock

---

**Automatic Caps Lock** is used if you change the Caps Lock key on and off. The software tracks and reflects if you have Caps Lock on or off. This selection can only be used with systems that have an LED that notes the Caps Lock status (AT keyboards).



KBDSTY6.  
**Automatic Caps Lock**

**Autocaps via NumLock** bar code should be scanned in countries (e.g., Germany, France) where the Caps Lock key cannot be used to toggle Caps Lock. The NumLock option works similarly to the regular Autocaps, but uses the NumLock key to retrieve the current state of the Caps Lock.



KBDSTY7.  
**Autocaps via NumLock**

**Emulate External Keyboard** should be scanned if you do not have an external keyboard (IBM AT or equivalent).



KBDSTY5.  
**Emulate External Keyboard**

*Note: After scanning the Emulate External Keyboard bar code, you must power cycle your computer.*

## Keyboard Conversion

Alphabetic keyboard characters can be forced to be all upper case or all lowercase. So if you have the following bar code: "abc569GK," you can make the output "ABC569GK" by scanning **Convert All Characters to Upper Case**, or to "abc569gk" by scanning **Convert All Characters to Lower Case**.

These settings override [Keyboard Style](#) selections.

*Note: If your interface is a keyboard wedge, first scan the menu code for [Automatic Caps Lock](#) (page 2-14). Otherwise, your output may not be as expected.*

*Default = Keyboard Conversion Off.*



KBDCNV0.  
**\* Keyboard Conversion Off**



KBDCNV1.  
**Convert All Characters  
to Upper Case**



KBDCNV2.  
**Convert All Characters  
to Lower Case**

---

## Control Character Output

This selection sends a text string instead of a control character. For example, when the control character for a carriage return is expected, the output would display [CR] instead of the ASCII code of 0D. Refer to [ASCII Conversion Chart \(Code Page 1252\)](#) on page A-3. Only codes 00 through 1F are converted (the first column of the chart). *Default = Off.*

*Note: Control + X (Control + ASCII) Mode overrides this mode.*



KBDNPE1.

Control Character Output On



KBDNPE0.

\* Control Character Output Off

## Keyboard Modifiers

This modifies special keyboard features, such as CTRL+ ASCII codes and Turbo Mode.

**Control + X (Control + ASCII) Mode On:** The scanner sends key combinations for ASCII control characters for values 00-1F. Windows is the preferred mode. All keyboard country codes are supported. DOS mode is a legacy mode, and it does not support all keyboard country codes. New users should use the Windows mode. Refer to [Keyboard Function Relationships](#), page 7-1 for CTRL+ X Values.

**Windows Mode Prefix/Suffix Off:** The scanner sends key combinations for ASCII control characters for values 00-1F, but it does not translate prefix or suffix information.

*Default = Control + X Mode Off.*



KBDCAS2.

Windows Mode Control + X  
Mode On



KBDCAS0.

\* Control + X Mode Off



KBDCAS1.

DOS Mode Control + X Mode On



KBDCAS3.

Windows Mode Prefix/Suffix Off

---

**Turbo Mode:** The scanner sends characters to a terminal faster. If the terminal drops characters, do not use Turbo Mode.  
*Default = Off.*



KBDTMD1.  
Turbo Mode On



KBDTMD0.  
\* Turbo Mode Off

**Numeric Keypad Mode:** Sends numeric characters as if entered from a numeric keypad. *Default = Off.*



KBDNPS1.  
Numeric Keypad Mode On



KBDNPS0.  
\* Numeric Keypad Mode Off

**Automatic Direct Connect Mode:** This selection can be used if you have an IBM AT style terminal and the system is dropping characters. *Default = Off.*



KBDADC1.  
Automatic Direct Connect Mode  
On



KBDADC0.  
\* Automatic Direct Connect  
Mode Off

## RS232 Modifiers

### RS232 Baud Rate

Baud Rate sends the data from the scanner to the terminal at the specified rate. The host terminal must be set for the same baud rate as the scanner. *Default = 115,200.*



232BAD0.  
300



232BAD1.  
600



### ***RS232 Word Length: Data Bits, Stop Bits, and Parity***

**Data Bits** sets the word length at 7 or 8 bits of data per character. If an application requires only ASCII Hex characters 0 through 7F decimal (text, digits, and punctuation), select 7 data bits. For applications that require use of the full ASCII set, select 8 data bits per character. *Default = 8.*

**Stop Bits** sets the stop bits at 1 or 2. *Default = 1.*

**Parity** provides a means of checking character bit patterns for validity.  
*Default = None.*







### **RS232 Receiver Time-Out**

The unit stays awake to receive data until the RS232 Receiver Time-Out expires. A manual or serial trigger resets the time-out. When an RS232 receiver is sleeping, a character may be sent to wake up the receiver and reset the time-out. A transaction on the CTS line will also wake up the receiver. The receiver takes 300 milliseconds to completely come up. Change the RS232 receiver time-out by scanning the bar code below, then scanning digits from the inside back cover of this manual, then scanning **Save**. The range is 0 to 300 seconds. *Default = 0 seconds (no time-out - always on).*



---

## RS232 Handshaking

RS232 Handshaking allows control of data transmission from the scanner using software commands from the host device. When RTS/CTS is turned **Off**, no data flow control is used.

**Flow Control, No Timeout:** The scanner asserts RTS when it has data to send, and will wait indefinitely for CTS to be asserted by the host.

**Two-Direction Flow Control:** The scanner asserts RTS when it is OK for the host to transmit. The host asserts CTS when it is OK for the device to transmit.

**Flow Control with Timeout:** The scanner asserts RTS when it has data to send and waits for a delay (see [RS232 Timeout](#) on page 2-19) for CTS to be asserted by the host. If the delay time expires and CTS is not asserted, the device transmit buffer is cleared and scanning may resume. *Default = RTS/CTS Off.*



232CTS1.

**Flow Control, No Timeout**



232CTS2.

**Two-Direction Flow Control**



232CTS3.

**Flow Control with Timeout**



232CTS0.

**\* RTS/CTS Off**

## RS232 Timeout

When using Flow Control with Timeout, you must program the length of the delay you want to wait for CTS from the host. Set the length (in milliseconds) for a timeout by scanning the bar code below, then setting the timeout (from 1-5100 milliseconds) by scanning digits from the inside back cover, then scanning **Save**.



232DEL.

**RS232 Timeout**

## XON/XOFF

Standard ASCII control characters can be used to tell the scanner to start sending data (**XON/XOFF On**) or to stop sending data (**XON/XOFF Off**). When the host sends the XOFF character (DC3, hex 13) to the scanner, data transmission stops. To resume transmission, the host sends the XON character (DC1, hex 11). Data transmission continues where it left off when XOFF was sent. *Default = XON/XOFF Off.*



232XON1.

**XON/XOFF On**



232XON0.

\* XON/XOFF Off

## ACK/NAK

After transmitting data, the scanner waits for an ACK character (hex 06) or a NAK character (hex 15) response from the host. If ACK is received, the communications cycle is completed and the scanner looks for more bar codes. If NAK is received, the last set of bar code data is retransmitted and the scanner waits for ACK/NAK again. Turn on the ACK/NAK protocol by scanning the **ACK/NAK On** bar code below. To turn off the protocol, scan **ACK/NAK Off**. *Default = ACK/NAK Off.*



232ACK1.

ACK/NAK On



232ACK0.

\* ACK/NAK Off

## Scanner to Bioptic Communication

The following settings are used to set up communication between Honeywell scanners and bioptic scanners.

*Note: The scanner's baud rate must be set to 38400 and the RS232 timeout must be set to 3000 in order to communicate with a bioptic scanner. See "RS232 Modifiers" on page 2-16, and [RS232 Timeout](#) on page 2-19 for further information.*

### Scanner-Bioptic Packet Mode

**Packet Mode On** must be scanned to set the scanner's format so it is compatible with a bioptic scanner. *Default = Packet Mode Off.*



232PKT0.

\* Packet Mode Off



232PKT2.

Packet Mode On

### Scanner-Bioptic ACK/NAK Mode

**Bioptic ACK/NAK On** must be scanned so the scanner will wait for an ACK or NAK from a bioptic scanner after each packet is sent. The Scanner-Bioptic ACK/NAK Timeout (below) controls how long the scanner will wait for a response. *Default = Bioptic ACK/NAK Off.*



232NAK0.

\* Bioptic ACK/NAK Off



232NAK1.  
Bioptic ACK/NAK On

### ***Scanner-Bioptic ACK/NAK Timeout***

This allows you to set the length (in milliseconds) for a timeout for a bioptic scanner's ACK/NAK response. Scan the bar code below, then set the timeout (from 1-30,000 milliseconds) by scanning digits from the inside back cover, then scanning **Save**. *Default = 5100.*



232DLK.  
ACK/NAK Timeout

---

## Input/Output Settings

### Power Up Beeper

The scanner can be programmed to beep when it's powered up. Scan the **Off** bar code(s) if you don't want a power up beep. *Default = Power Up Beeper On - Scanner.*



BEPPWR0.

Power Up Beeper Off



BEPPWR1.

\* Power Up Beeper On

### Beep on BEL Character

You may wish to force the scanner to beep upon a command sent from the host. If you scan the **Beep on BEL On** bar code below, the scanner will beep every time a BEL character is received from the host. *Default = Beep on BEL Off.*



BELBEP0.

\*Beep on BEL Off



BELBEP1.

Beep on BEL On

### Trigger Click

To hear an audible click every time the scanner button is pressed, scan the **Trigger Click On** bar code below. Scan the **Trigger Click Off** code if you don't wish to hear the click. (This feature has no effect on serial or automatic triggering.) *Default = Trigger Click Off.*



BEPTRG0.

\*Trigger Click Off



BEPTRG1.

Trigger Click On

---

## Good Read and Error Indicators

### Beeper – Good Read

The beeper may be programmed **On** or **Off** in response to a good read. Turning this option off, only turns off the beeper response to a good read indication. All error and menu beeps are still audible. *Default = Beeper - Good Read On.*



BEPBEP0.

Beeper - Good Read Off



BEPBEP1.

\* Beeper - Good Read On

### Beeper Volume – Good Read

The beeper volume codes modify the volume of the beep the scanner emits on a good read. *Default = High.*



BEPLVL1.

Low



BEPLVL2.

Medium



BEPLVL3.

\* High



BEPLVL0.

Off

### Beeper Pitch – Good Read

The beeper pitch codes modify the pitch (frequency) of the beep the scanner emits on a good read. *Default = Medium.*



BEPFQ11600.

Low (1600 Hz)



BEPFQ12700.

\* Medium  
(2700 Hz)



BEPFQ14200.  
High (4200 Hz)

### ***Beeper Pitch – Error***

The beeper pitch codes modify the pitch (frequency) of the sound the scanner emits when there is a bad read or error. *Default = Razz.*



BEPFQ2250.  
\* Razz (250 Hz)



BEPFQ23250.  
Medium (3250 Hz)



BEPFQ24200.  
High (4200 Hz)

### ***Beeper Duration – Good Read***

The beeper duration codes modify the length of the beep the scanner emits on a good read. *Default = Normal.*



BEPBIP0.  
\* Normal Beep



BEPBIP1.  
Short Beep

### ***LED – Good Read***

The LED indicator can be programmed **On** or **Off** in response to a good read. *Default = On.*



BEPLED1.  
\* LED - Good Read On



BEPLED0.  
LED - Good Read Off



---

## Number of Beeps – Good Read

The number of beeps of a good read can be programmed from 1 - 9. The same number of beeps will be applied to the beeper and LED in response to a good read. For example, if you program this option to have five beeps, there will be five beeps and five LED flashes in response to a good read. The beeps and LED flashes are in sync with one another. To change the number of beeps, scan the bar code below and then scan a digit (1-9) bar code and the **Save** bar code on the [Programming Chart](#) inside the back cover of this manual. *Default = 1.*



BEPRPT.

Number of Good Read Beeps/LED Flashes

## Number of Beeps – Error

The number of beeps and LED flashes emitted by the scanner for a bad read or error can be programmed from 1 - 9. For example, if you program this option to have five error beeps, there will be five error beeps and five LED flashes in response to an error. To change the number of error beeps, scan the bar code below and then scan a digit (1-9) bar code and the **Save** bar code on the [Programming Chart](#) inside the back cover of this manual. *Default = 1.*



BEPERR.

Number of Error Beeps/LED Flashes

## Good Read Delay

This sets the minimum amount of time before the scanner can read another bar code. *Default = 0 ms (No Delay).*



DLYGRD0.

\* No Delay



DLYGRD500.

Short Delay (500 ms)



DLYGRD1000.

Medium Delay (1,000 ms)



DLYGRD1500.

Long Delay (1,500 ms)

## User-Specified Good Read Delay

If you want to set your own length for the good read delay, scan the bar code below, then set the delay (from 0-30,000 milliseconds) by scanning digits from the inside back cover, then scanning **Save**.



DLYGRD.

User-Specified Good Read Delay

---

## Serial Trigger Mode

You can activate the scanner either by pressing the trigger, or using a serial trigger command (see [Trigger Commands](#) on page 9-3). When in serial mode, the scanner scans until a bar code has been read or until the deactivate command is sent. The scanner can also be set to turn itself off after a specified time has elapsed (see [Read Time-Out](#), which follows).

### Read Time-Out

Use this selection to set a time-out (in milliseconds) of the scanner's trigger when using serial commands to trigger the scanner. Once the scanner has timed out, you can activate the scanner either by pressing the trigger or using a serial trigger command. After scanning the **Read Time-Out** bar code, set the time-out duration (from 0-300,000 milliseconds) by scanning digits on the [Programming Chart](#) inside the back cover, then scanning **Save**. *Default = 30,000 ms.*



## Poor Quality Codes

### Poor Quality 1D Codes

This setting improves the scanner's ability to read damaged or badly printed linear bar codes. When **Poor Quality 1D Reading On** is scanned, poor quality linear bar code reading is improved, but the scanner's snappiness is decreased, making it less aggressive when reading good quality bar codes. This setting does not affect 2D bar code reading. *Default = Poor Quality 1D Reading Off.*



Poor Quality 1D Reading On



\* Poor Quality 1D Reading Off

### Poor Quality PDF Codes

This setting improves the scanner's ability to read damaged or badly printed PDF codes by combining information from multiple images. When **Poor Quality PDF On** is scanned, poor quality PDF code reading is improved, but the scanner's snappiness is decreased, making it less aggressive when reading good quality bar codes. This setting does not affect 1D bar code reading. *Default = Poor Quality PDF Reading Off.*



Poor Quality PDF Reading On



\* Poor Quality PDF Reading Off

---

## Reread Delay

This sets the time period before the scanner can read the *same* bar code a second time. Setting a reread delay protects against accidental rereads of the same bar code. Longer delays are effective in minimizing accidental rereads. Use shorter delays in applications where repetitive bar code scanning is required. Reread Delay only works when in a [Serial Trigger Mode](#) (see page 3-5). *Default = Medium.*



DLYRRD500.  
Short (500 ms)



DLYRRD750.  
\* Medium (750 ms)



DLYRRD1000.  
Long (1000 ms)



DLYRRD2000.  
Extra Long (2000 ms)

## User-Specified Reread Delay

If you want to set your own length for the reread delay, scan the bar code below, then set the delay (from 0-30,000 milliseconds) by scanning digits from the inside back cover, then scanning **Save**.



DLYRRD.  
User-Specified Reread Delay

## 2D Reread Delay

Sometimes 2D bar codes can take longer to read than other bar codes. If you wish to set a separate Reread Delay for 2D bar codes, scan one of the programming codes that follows. **2D Reread Delay Off** indicates that the time set for [Video Reverse](#) is used for both 1D and 2D bar codes. *Default = 2D Reread Delay Off.*



DLY2RR0.  
\* 2D Reread Delay Off



DLY2RR1000.  
Short (1000ms)



DLY2RR2000.  
Medium (2000ms)



DLY2RR4000.

Extra Long (4000ms)



DLY2RR3000.

Long (3000ms)

## Character Activation Mode

You may use a character sent from the host to trigger the scanner to begin scanning. When the activation character is received, the scanner continues scanning until either the [Character Activation Timeout](#) (page 3-8) or a bar code is transmitted. Scan the following **On** bar code to use character activation, then use Activation Character (following) to select the character you will send from the host to start scanning. *Default = Off.*



HSTCEN0.

\* Off



HSTCEN1.

On

## End Character Activation After Good Read

After a bar code is successfully detected and read from the scanner, the illumination can be programmed either to remain on and scanning, or to turn off. When **End Character Activation After Good Read** is enabled, the illumination turns off and stops scanning after a good read. If you scan **Do Not End Character Activation After Good Read**, the illumination remains on after a good read. *Default = Do Not End Character Activation After Good Read.*



HSTCGD0.

\* Do Not End Character  
Activation After Good Read



HSTCGD1.

End Character Activation After  
Good Read

---

## Character Activation Timeout

You can set a timeout for the length of time the illumination remains on and attempting to decode bar codes when using Character Activation Mode. Set the length (in milliseconds) for a timeout by scanning the following bar code, then setting the timeout (from 1-300,000 milliseconds) by scanning digits from the [Programming Chart](#) inside the back cover of this manual, then scanning **Save**. *Default = 30,000 ms.*



HSTCDT.

Character Activation Timeout

## Character Deactivation Mode

If you have sent a character from the host to trigger the scanner to begin scanning, you can also send a deactivation character to stop scanning. Scan the following **On** bar code to use character deactivation, then use Deactivation Character (following) to select the character you will send from the host to terminate scanning. *Default = Off.*



HSTDEND.

\* Off



HSTDEN1.

On

## Motion Sensor Mode

When the button is pressed for more than 5 seconds, the scanner will go into Virtual Global Shutter mode. Virtual Global Shutter Mode promotes motion tolerance performance and the illumination will flicker. When the button is pressed for 5 seconds again, the scanner will go into Rolling Shutter Mode. While in Rolling Shutter Mode, the illumination will remain off. *Default = Virtual Global Shutter Mode.*

## Mobile Phone Read Mode

When the button is quickly pressed, the scanner will go into Mobile Phone Read Mode. In this mode your scanner is optimized to read bar codes from mobile phone or other LED displays. When the button is quickly pressed again, the scanner will exit Mobile Phone Read Mode.

## IR Trigger Mode

When in **IR Trigger** mode, the scanner is activated when it “sees” a bar code. After the bar code is read, the scan illumination will turn off. When in **IR Trigger - Mobile Phone** mode, your scanner is optimized to read bar codes from mobile phone or other LED displays.



PAPIRT.

IR Trigger Mode (Default)



PAPIRC.

IR Trigger - Mobile Phone

---

## ***Streaming Presentation™ Mode***

When in **Streaming Presentation - Normal** mode, the scanner leaves the scan illumination on all the time and continuously searches for bar codes. When in **Streaming Presentation - Mobile Phone** mode, your scanner is optimized to read bar codes from mobile phone or other LED displays.



**Streaming Presentation -  
Normal**



**Streaming Presentation -  
Mobile Phone**

## ***Presentation Mode***

When in **Presentation Mode**, the scanner is activated when it “sees” a bar code. After the bar code is read, the scanner continuously searches for bar codes for several seconds. After several seconds and no bar code is read, the scan illumination will turn off. When in **Presentation Mode - Mobile Phone**, your scanner is optimized to read bar codes from mobile phone or other LED displays.



**Presentation Mode**



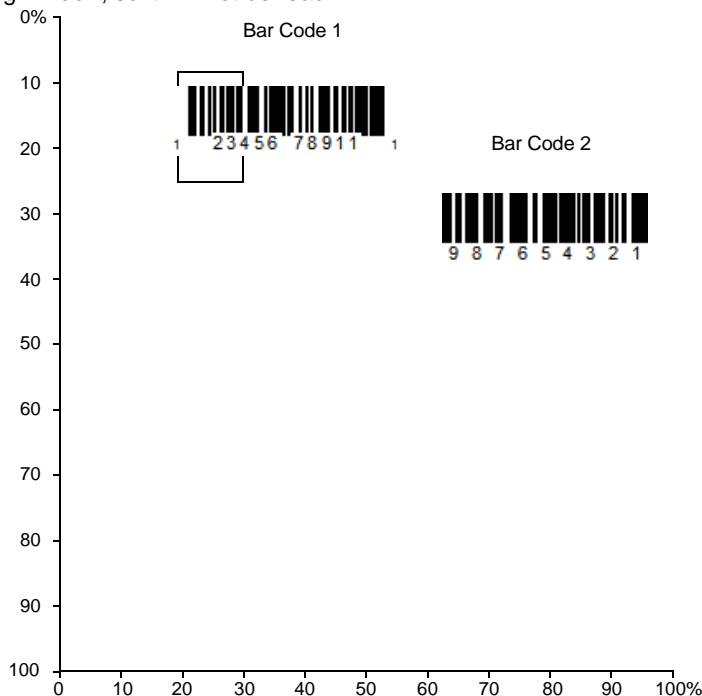
**Presentation Mode - Mobile  
Phone**

## ***Presentation Centering***

Use Presentation Centering to narrow the scanner's field of view when it is in the stand to make sure the scanner reads only those bar codes intended by the user. For instance, if multiple codes are placed closely together, Presentation Centering will insure that only the desired codes are read.

If a bar code is not touched by a predefined window, it will not be decoded or output by the scanner. If Presentation Centering is turned on by scanning **Presentation Centering On**, the scanner only reads codes that pass through the centering window you specify using the **Top of Presentation Centering Window**, **Bottom of Presentation Centering Window**, **Left**, and **Right of Presentation Centering Window** bar codes.

In the example below, the white box is the centering window. The centering window has been set to 20% left, 30% right, 8% top, and 25% bottom. Since Bar Code 1 passes through the centering window, it will be read. Bar Code 2 does not pass through the centering window, so it will not be read.



*Note: A bar code needs only to be touched by the centering window in order to be read. It does not need to pass completely through the centering window.*

Scan **Presentation Centering On**, then scan one of the following bar codes to change the top, bottom, left, or right of the centering window. Then scan the percent you want to shift the centering window using digits on the inside back cover of this manual. Scan **Save**. Default Presentation Centering = 40% for Top and Left, 60% for Bottom and Right.



PDCWIN1.  
Presentation Centering On



PDCWIND.  
\* Presentation Centering Off



PDCTOP.  
Top of Presentation Centering Window



PDCBOT.  
Bottom of Presentation Centering Window



PDCLFT.  
Left of Presentation Centering Window



PDCRGT.  
Right or Presentation  
Centering Window

## Video Reverse

Video Reverse is used to allow the scanner to read bar codes that are inverted. The **Video Reverse Off** bar code below is an example of this type of bar code. Scan **Video Reverse Only** to read *only* inverted bar codes. Scan **Video Reverse and Standard Bar Codes** to read both types of codes.

*Note: After scanning **Video Reverse Only**, menu bar codes cannot be read. You must scan **Video Reverse Off** or **Video Reverse and Standard Bar Codes** in order to read menu bar codes.*

*Note: Images downloaded from the unit are not reversed. This is a setting for decoding only.*



VIDREV1.  
Video Reverse Only



VIDREV2  
Video Reverse and Standard Bar  
Codes



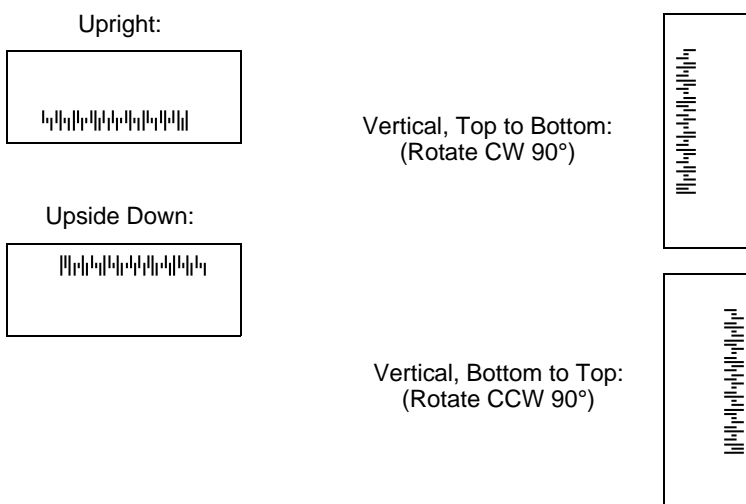
\* Video Reverse Off



---

## Working Orientation

Some bar codes are direction-sensitive. For example, KIX codes and OCR can misread when scanned sideways or upside down. Use the working orientation settings if your direction-sensitive codes will not usually be presented upright to the scanner. *Default = Upright.*



ROTATN0.

\* Upright



ROTATN2.

Upside Down



ROTATN1.

Vertical, Bottom to Top



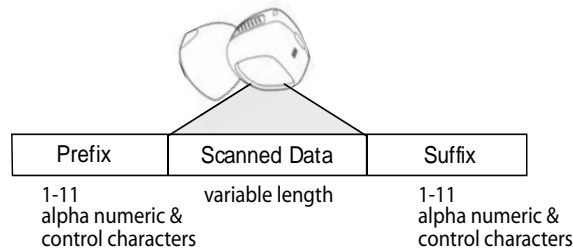
ROTATN3.

Vertical, Top to Bottom

## Prefix/Suffix Overview

When a bar code is scanned, additional information is sent to the host computer along with the bar code data. This group of bar code data and additional, user-defined data is called a “message string.” The selections in this section are used to build the user-defined data into the message string.

Prefix and Suffix characters are data characters that can be sent before and after scanned data. You can specify if they should be sent with all symbologies, or only with specific symbologies. The following illustration shows the breakdown of a message string:



### Points to Keep In Mind

- It is not necessary to build a message string. The selections in this chapter are only used if you wish to alter the default settings. *Default prefix = None. Default suffix = None.*
- A prefix or suffix may be added or cleared from one symbology or all symbologies.
- You can add any prefix or suffix from the [ASCII Conversion Chart \(Code Page 1252\)](#), beginning on page A-3, plus Code I.D. and AIM I.D.
- You can string together several entries for several symbologies at one time.
- Enter prefixes and suffixes in the order in which you want them to appear on the output.
- When setting up for specific symbologies (as opposed to all symbologies), the specific symbology ID value counts as an added prefix or suffix character.
- The maximum size of a prefix or suffix configuration is 200 characters, which includes header information.

### To Add a Prefix or Suffix:

**Step 1.** Scan the **Add Prefix** or **Add Suffix** symbol ([page 4-2](#)).

**Step 2.** Determine the 2 digit Hex value from the Symbology Chart (included in the [Symbology Charts](#), beginning on page A-1) for the symbology to which you want to apply the prefix or suffix. For example, for Code 128, Code ID is “j” and Hex ID is “6A”.

**Step 3.** Scan the 2 hex digits from the [Programming Chart](#) inside the back cover of this manual or scan **9, 9** for all symbologies.

**Step 4.** Determine the hex value from the [ASCII Conversion Chart \(Code Page 1252\)](#), beginning on page A-3, for the prefix or suffix you wish to enter.

**Step 5.** Scan the 2 digit hex value from the [Programming Chart](#) inside the back cover of this manual.

**Step 6.** Repeat Steps 4 and 5 for every prefix or suffix character.

**Step 7.** To add the Code I.D., scan **5, C, 8, 0**.

To add AIM I.D., scan **5, C, 8, 1**.

To add a backslash (\), scan **5, C, 5, C**.

*Note: To add a backslash (\) as in Step 7, you must scan 5C twice – once to create the leading backslash and then to create the backslash itself.*

**Step 8.** Scan **Save** to exit and save, or scan **Discard** to exit without saving.

Repeat Steps 1-6 to add a prefix or suffix for another symbology.

### Example: Add a Suffix to a specific symbology

To send a CR (carriage return) Suffix for U.P.C. only:

---

**Step 1.** Scan **Add Suffix**.

**Step 2.** Determine the 2 digit hex value from the Symbology Chart (included in the [Symbology Charts](#), beginning on page A-1) for U.P.C..

**Step 3.** Scan **6, 3** from the [Programming Chart](#) inside the back cover of this manual.

**Step 4.** Determine the hex value from the [ASCII Conversion Chart \(Code Page 1252\)](#), beginning on page A-3, for the CR (carriage return).

**Step 5.** Scan **0, D** from the [Programming Chart](#) inside the back cover of this manual.

**Step 6.** Scan **Save**, or scan **Discard** to exit without saving.

### ***To Clear One or All Prefixes or Suffixes***

You can clear a single prefix or suffix, or clear all prefixes/suffixes for a symbology. If you have been entering prefixes and suffixes for single symbologies, you can use **Clear One Prefix (Suffix)** to delete a specific character from a symbology. When you **Clear All Prefixes (Suffixes)**, all the prefixes or suffixes for a symbology are deleted.

**Step 1.** Scan the **Clear One Prefix** or **Clear One Suffix** symbol.

**Step 2.** Determine the 2 digit Hex value from the Symbology Chart (included in the [Symbology Charts](#), beginning on page A-1) for the symbology from which you want to clear the prefix or suffix.

**Step 3.** Scan the 2 digit hex value from the [Programming Chart](#) inside the back cover of this manual or scan **9, 9** for all symbologies.

Your change is automatically saved.

### ***To Add a Carriage Return Suffix to All Symbologies***

Scan the following bar code if you wish to add a carriage return suffix to all symbologies at once. This action first clears all current suffixes, then programs a carriage return suffix for all symbologies.



### ***Prefix Selections***



### ***Suffix Selections***





## Function Code Transmit

When this selection is enabled and function codes are contained within the scanned data, the scanner transmits the function code to the terminal. Charts of these function codes are provided in [Supported Interface Keys](#) starting on [page 7-3](#). When the scanner is in keyboard wedge mode, the scan code is converted to a key code before it is transmitted. *Default = Enable.*

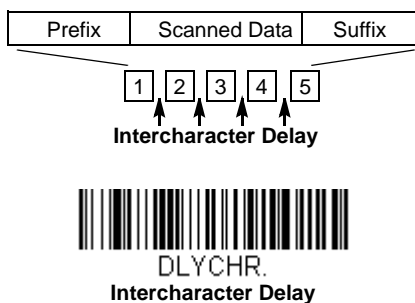


## Intercharacter, Interfunction, and Intermassage Delays

Some terminals drop information (characters) if data comes through too quickly. Intercharacter, interfunction, and intermessage delays slow the transmission of data, increasing data integrity.

### Intercharacter Delay

An intercharacter delay of up to 5000 milliseconds (in 5ms increments) may be placed between the transmission of each character of scanned data. Scan the **Intercharacter Delay** bar code below, then scan the number of 5ms delays, and the **Save** bar code using the [Programming Chart](#) inside the back cover of this manual.



To remove this delay, scan the **Intercharacter Delay** bar code, then set the number of delays to 0. Scan the **Save** bar code using the [Programming Chart](#) inside the back cover of this manual.

*Note: Intercharacter delays are not supported in USB serial emulation.*

### User Specified Intercharacter Delay

An intercharacter delay of up to 5000 milliseconds (in 5ms increments) may be placed after the transmission of a particular character of scanned data. Scan the **Delay Length** bar code below, then scan the number of 5ms delays, and the **Save** bar code using the [Programming Chart](#) inside the back cover of this manual.

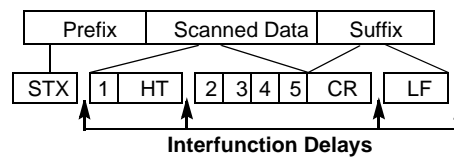
Next, scan the **Character to Trigger Delay** bar code, then the 2-digit hex value for a printable character to trigger the delay (See "ASCII Conversion Chart (Code Page 1252)" on page A-3).



To remove this delay, scan the **Delay Length** bar code, and set the number of delays to 0. Scan the **Save** bar code using the [Programming Chart](#) inside the back cover of this manual.

### Interfunction Delay

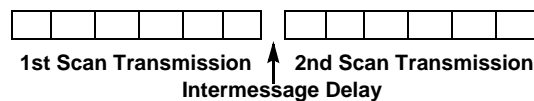
An interfunction delay of up to 5000 milliseconds (in 5ms increments) may be placed between the transmission of each segment of the message string. Scan the **Interfunction Delay** bar code below, then scan the number of 5ms delays, and the **Save** bar code using the [Programming Chart](#) inside the back cover of this manual.



To remove this delay, scan the **Interfunction Delay** bar code, then set the number of delays to 0. Scan the **Save** bar code using the [Programming Chart](#) inside the back cover of this manual.

### Intermessage Delay

An intermessage delay of up to 5000 milliseconds (in 5ms increments) may be placed between each scan transmission. Scan the **Intermessage Delay** bar code below, then scan the number of 5ms delays, and the **Save** bar code using the [Programming Chart](#) inside the back cover of this manual.



To remove this delay, scan the **Intermessage Delay** bar code, then set the number of delays to 0. Scan the **Save** bar code using the [Programming Chart](#) inside the back cover of this manual.

## Data Formatting

### Data Format Editor Introduction

You may use the Data Format Editor to change the scanner's output. For example, you can use the Data Format Editor to insert characters at certain points in bar code data as it is scanned. The selections in the following pages are used only if you wish to alter the output. *Default Data Format setting = None.*

Normally, when you scan a bar code, it is output automatically. However, when you create a format, you must use a "send" command (see [Send Commands](#) on page 5-3) within the format program to output data.

Multiple formats may be programmed into the scanner. They are stacked in the order in which they are entered. However, the following list presents the order in which formats are applied:

1. Specific Terminal ID, Actual Code ID, Actual Length
2. Specific Terminal ID, Actual Code ID, Universal Length
3. Specific Terminal ID, Universal Code ID, Actual Length
4. Specific Terminal ID, Universal Code ID, Universal Length
5. Universal Terminal ID, Actual Code ID, Actual Length
6. Universal Terminal ID, Actual Code ID, Universal Length
7. Universal Terminal ID, Universal Code ID, Actual Length
8. Universal Terminal ID, Universal Code ID, Universal Length

The maximum size of a data format configuration is 2000 bytes, which includes header information.

If a bar code is read that fails the first data format, the next data format, if there is one, will be used on the bar code data. If there is no other data format, the raw data is output.

If you have changed data format settings, and wish to clear all formats and return to the factory defaults, scan the **Default Data Format** code below.



### Add a Data Format

**Step 1.** Scan the **Enter Data Format** symbol ([page 5-2](#)).

**Step 2.** Select **Primary/Alternate Format**

Determine if this will be your primary data format, or one of 3 alternate formats. This allows you to save a total of 4 different data formats. To program your primary format, scan **0** using the [Programming Chart](#) inside the back cover of this manual. If you are programming an alternate format, scan **1**, **2**, or **3**, depending on which alternate format you are programming. (See "Primary/Alternate Data Formats" on page 5-13 for further information.)

**Step 3. Terminal Type**

Refer to [Terminal ID Table](#) (page 5-3) and locate the Terminal ID number for your PC. Scan three numeric bar codes on the inside back cover to program the scanner for your terminal ID (you must enter 3 digits). For example, scan **0 0 3** for an AT wedge.

*Note: 099 indicates all terminal types.*

**Step 4. Code I.D.**

In the [Symbology Charts](#), beginning on page A-1, find the symbology to which you want to apply the data format. Locate the Hex value for that symbology and scan the 2 digit hex value from the [Programming Chart](#) inside the back cover of this manual.

If you wish to create a data format for all symbologies, with the exception of some specific symbologies, refer to B8 ([page 5-11](#)).

If you are creating a data format for Batch Mode Quantity, use 35 for the Code I.D.

*Note: 99 indicates all symbologies.*

---

### Step 5. Length

Specify what length (up to 9999 characters) of data will be acceptable for this symbology. Scan the four digit data length from the [Programming Chart](#) inside the back cover of this manual. For example, 50 characters is entered as 0050.

*Note: 9999 indicates all lengths.*

### Step 6. Editor Commands

Refer to [Data Format Editor Commands](#) (page 5-3). Scan the symbols that represent the command you want to enter.

**Step 7.** Scan **Save** to save your data format, or **Discard** to exit without saving your changes.



DFMBK3.

Enter Data Format



MNUSAV.

Save



MNUABT.

Discard

## Other Programming Selections

### Clear One Data Format

This deletes one data format for one symbology. If you are clearing the primary format, scan **0** from the [Programming Chart](#) inside the back cover of this manual. If you are clearing an alternate format, scan **1**, **2**, or **3**, depending on the format you are clearing. Scan the Terminal Type and Code I.D. (see [Symbology Charts](#) on page A-1), and the bar code data length for the specific data format that you want to delete. All other formats remain unaffected.

### Clear all Data Formats

This clears all data formats.

**Save** to exit and save your data format changes.

**Discard** to exit without saving any data format changes.



DFMCL3.

Clear One Data Format



DFMCA3.

Clear All Data Formats



MNUSAV.

Save



MNUABT.

Discard

---

## Terminal ID Table

Terminal	Model(s)	Terminal ID
USB	PC keyboard (HID)	124
	Mac Keyboard	125
	PC Keyboard (Japanese)	134
	Serial (COM driver required)	130
	HID POS	131
	USB SurePOS Handheld	128
	USB SurePOS Tabletop	129
Serial	RS232 TTL	000
	RS232 True	000
	RS485 (IBM-HHBCR 1+2, 46xx)	051
Keyboard	PS2 compatibles	003
	AT compatibles	002

## Data Format Editor Commands

When working with the Data Format Editor, a virtual cursor is moved along your input data string. The following commands are used to both move this cursor to different positions, and to select, replace, and insert data into the final output.

### Send Commands

#### Send all characters

- F1 Include in the output message all of the characters from the input message, starting from current cursor position, followed by an insert character. *Syntax = F1xx* where xx stands for the insert character's hex value for its ASCII code. Refer to the [ASCII Conversion Chart \(Code Page 1252\)](#), beginning on page A-3 for decimal, hex and character codes.

#### Send a number of characters

- F2 Include in the output message a number of characters followed by an insert character. Start from the current cursor position and continue for "nn" characters or through the last character in the input message, followed by character "xx." *Syntax = F2nnxx* where nn stands for the numeric value (00-99) for the number of characters, and xx stands for the insert character's hex value for its ASCII code. Refer to the [ASCII Conversion Chart \(Code Page 1252\)](#), beginning on page A-3 for decimal, hex and character codes.

#### F2 Example: Send a number of characters



Send the first 10 characters from the bar code above, followed by a carriage return. Command string: **F2100D**

F2 is the "Send a number of characters" command

10 is the number of characters to send

0D is the hex value for a CR

The data is output as: **1234567890**

#### F2 and F1 Example: Split characters into 2 lines

Send the first 10 characters from the bar code above, followed by a carriage return, followed by the rest of the characters.

Command string: **F2100DF10D**

F2 is the "Send a number of characters" command

10 is the number of characters to send for the first line

0D is the hex value for a CR



---

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as:

**1234567890**  
**ABCDEFGHIJ**  
**<CR>**

### ***Send all characters up to a particular character***

- F3 Include in the output message all characters from the input message, starting with the character at the current cursor position and continuing to, but not including, the search character "ss," followed by an insert character. The cursor is moved forward to the "ss" character. *Syntax* = F3ssxx where ss stands for the search character's hex value for its ASCII code, and xx stands for the insert character's hex value for its ASCII code. Refer to the [ASCII Conversion Chart \(Code Page 1252\)](#), beginning on page A-3 for decimal, hex and character codes.

#### **F3 Example: Send all characters up to a particular character**



Using the bar code above, send all characters up to but not including "D," followed by a carriage return.

Command string: **F3440D**

F3 is the "Send all characters up to a particular character" command

44 is the hex value for a 'D'

0D is the hex value for a CR

The data is output as:

**1234567890ABC**  
**<CR>**

### ***Send all characters up to a string***

- B9 Include in the output message all characters from the input message, starting with the character at the current cursor position and continuing to, but not including, the search string "s...s." The cursor is moved forward to the beginning of the "s...s" string. *Syntax* = B9nnns...s where nnnn stands for the length of the string, and s...s stands for the string to be matched. The string is made up of hex values for the characters in the string. Refer to the [ASCII Conversion Chart \(Code Page 1252\)](#), beginning on page A-3 for decimal, hex and character codes.

#### **B9 Example: Send all characters up to a defined string**



Using the bar code above, send all characters up to but not including "AB."

Command string: **B900024142**

B9 is the "Send all characters up to a string" command

0002 is the length of the string (2 characters)

41 is the hex value for A

42 is the hex value for B

The data is output as: **1234567890**

### ***Send all but the last characters***

- E9 Include in the output message all but the last "nn" characters, starting from the current cursor position. The cursor is moved forward to one position past the last input message character included. *Syntax* = E9nn where nn stands for the numeric value (00-99) for the number of characters that will not be sent at the end of the message.

---

### ***Insert a character multiple times***

- F4 Send “xx” character “nn” times in the output message, leaving the cursor in the current position. *Syntax = F4xxnn* where xx stands for the insert character’s hex value for its ASCII code, and nn is the numeric value (00-99) for the number of times it should be sent. Refer to the [ASCII Conversion Chart \(Code Page 1252\)](#), beginning on page A-3 for decimal, hex and character codes.

**E9 and F4 Example: Send all but the last characters, followed by 2 tabs**



Send all characters except for the last 8 from the bar code above, followed by 2 tabs.

Command string: **E908F40902**

E9 is the “Send all but the last characters” command

08 is the number of characters at the end to ignore

F4 is the “Insert a character multiple times” command

09 is the hex value for a horizontal tab

02 is the number of times the tab character is sent

The data is output as: **1234567890AB <tab><tab>**

### ***Insert a string***

- BA Send “ss” string of “nn” length in the output message, leaving the cursor in the current position. *Syntax = BAnnnns...s* where nnnn stands for the length of the string, and s...s stands for the string. The string is made up of hex values for the characters in the string. Refer to the [ASCII Conversion Chart \(Code Page 1252\)](#), beginning on page A-3 for decimal, hex and character codes.

**B9 and BA Example: Look for the string “AB” and insert 2 asterisks (\*\*)**



Using the bar code above, send all characters up to but not including “AB.” Insert 2 asterisks at that point, and send the rest of the data with a carriage return after.

Command string: **B900024142BA00022A2AF10D**

B9 is the “Send all characters up to a string” command

0002 is the length of the string (2 characters)

41 is the hex value for A

42 is the hex value for B

BA is the “Insert a string” command

0002 is the length of the string to be added (2 characters)

2A is the hex value for an asterisk (\*)

2A is the hex value for an asterisk (\*)

F1 is the “Send all characters” command

0D is the hex value for a CR

The data is output as:

**1234567890\*\*ABCDEFGHIJ  
<CR>**

### ***Insert symbology name***

- B3 Insert the name of the bar code’s symbology in the output message, without moving the cursor. Only symbologies with a Honeywell ID are included (see [Symbology Charts](#) on page A-1). Refer to the [ASCII Conversion Chart \(Code Page 1252\)](#), beginning on page A-3 for decimal, hex and character codes.

---

### ***Insert bar code length***

- B4 Insert the bar code's length in the output message, without moving the cursor. The length is expressed as a numeric string and does not include leading zeroes.

#### **B3 and B4 Example: Insert the symbology name and length**



Send the symbology name and length before the bar code data from the bar code above. Break up these insertions with spaces. End with a carriage return.

Command string: **B3F42001B4F42001F10D**

B3 is the "Insert symbology name" command

F4 is the "Insert a character multiple times" command

20 is the hex value for a space

01 is the number of times the space character is sent

B4 is the "Insert bar code length" command

F4 is the "Insert a character multiple times" command

20 is the hex value for a space

01 is the number of times the space character is sent

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as:

**Code128 20 1234567890ABCDEFGHIJ  
<CR>**

### ***Insert key strokes***

- B5 Insert a key stroke or combination of key strokes. Key strokes are dependent on your keyboard (see [Keyboard Key References](#) on page A-10). Any key can be inserted, including arrows and functions. *Syntax = B5xxssnn* where xx is the number of keys pressed (without key modifiers), ss is the key modifier from the table below, and nn is the key number from the [Keyboard Key References](#), page A-10.

Key Modifiers	
No Key Modifier	00
Shift Left	01
Shift Right	02
Alt Left	04
Alt Right	08
Control Left	10
Control Right	20

For example, B501021F inserts an "A" on a 104 key, U.S. style keyboard. B5 = the command, 01 = number of keys pressed (without the key modifier), 02 is the key modifier for Shift Right, and 1F is the "a" key. If a lower case "a" were to be inserted, B501001F would be entered.

If there are three keystrokes, the syntax would change from B5xxssnn for one keystroke to B5xxssnnssnnssnn. An example that would insert "abc" is as follows: B503001F00320030F833.

*Note: Key modifiers can be added together when needed. Example: Control Left+Shift Left = 11.*

## ***Move Commands***

### ***Move the cursor forward a number of characters***

- F5 Move the cursor ahead "nn" characters from current cursor position.  
*Syntax = F5nn* where nn is the numeric value (00-99) for the number of characters the cursor should be moved ahead.

---

**F5 Example: Move the cursor forward and send the data**



Move the cursor forward 3 characters, then send the rest of the bar code data from the bar code above. End with a carriage return.

Command string: **F503F10D**

F5 is the "Move the cursor forward a number of characters" command

03 is the number of characters to move the cursor

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as:

**4567890ABCDEFGHIJ**

**<CR>**

***Move the cursor backward a number of characters***

- F6 Move the cursor back "nn" characters from current cursor position.  
*Syntax = F6nn* where nn is the numeric value (00-99) for the number of characters the cursor should be moved back.

***Move the cursor to the beginning***

- F7 Move the cursor to the first character in the input message. *Syntax = F7.*

**FE and F7 Example: Manipulate bar codes that begin with a 1**



Search for bar codes that begin with a 1. If a bar code matches, move the cursor back to the beginning of the data and send 6 characters followed by a carriage return. Using the bar code above:

Command string: **FE31F7F2060D**

FE is the "Compare characters" command

31 is the hex value for 1

F7 is the "Move the cursor to the beginning" command

F2 is the "Send a number of characters" command

06 is the number of characters to send

0D is the hex value for a CR

The data is output as:

**123456**

**<CR>**

***Move the cursor to the end***

- EA Move the cursor to the last character in the input message. *Syntax = EA.*

**Search Commands**

***Search forward for a character***

- F8 Search the input message forward for "xx" character from the current cursor position, leaving the cursor pointing to the "xx" character. *Syntax = F8xx* where xx stands for the search character's hex value for its ASCII code.  
Refer to the [ASCII Conversion Chart \(Code Page 1252\)](#), beginning on page A-3 for decimal, hex and character codes.

---

**F8 Example: Send bar code data that starts after a particular character**



Search for the letter “D” in bar codes and send all the data that follows, including the “D.” Using the bar code above:

Command string: **F844F10D**

F8 is the “Search forward for a character” command

44 is the hex value for “D”

F1 is the “Send all characters” command

0D is the hex value for a CR

The data is output as:

**DEFGHIJ**

**<CR>**

***Search backward for a character***

- F9 Search the input message backward for “xx” character from the current cursor position, leaving the cursor pointing to the “xx” character. *Syntax = F9xx* where xx stands for the search character’s hex value for its ASCII code. Refer to the [ASCII Conversion Chart \(Code Page 1252\)](#), beginning on page A-3 for decimal, hex and character codes.

***Search forward for a string***

- B0 Search forward for “s” string from the current cursor position, leaving cursor pointing to “s” string. *Syntax = B0nnnnS* where nnnn is the string length (up to 9999), and S consists of the ASCII hex value of each character in the match string. For example, B0000454657374 will search forward for the first occurrence of the 4 character string “Test.” Refer to the [ASCII Conversion Chart \(Code Page 1252\)](#), beginning on page A-3 for decimal, hex and character codes.

**B0 Example: Send bar code data that starts after a string of characters**



Search for the letters “FGH” in bar codes and send all the data that follows, including “FGH.” Using the bar code above:

Command string: **B00003464748F10D**

B0 is the “Search forward for a string” command

0003 is the string length (3 characters)

46 is the hex value for “F”

47 is the hex value for “G”

48 is the hex value for “H”

F1 is the “Send all characters” command

0D is the hex value for a CR

The data is output as:

**FGHIJ**

**<CR>**

***Search backward for a string***

- B1 Search backward for “s” string from the current cursor position, leaving cursor pointing to “s” string. *Syntax = B1nnnnS* where nnnn is the string length (up to 9999), and S consists of the ASCII hex value of each character in the match string. For example, B1000454657374 will search backward for the first occurrence of the 4 character string “Test.” Refer to the [ASCII Conversion Chart \(Code Page 1252\)](#), beginning on page A-3 for decimal, hex and character codes.

---

### ***Search forward for a non-matching character***

- E6 Search the input message forward for the first non-“xx” character from the current cursor position, leaving the cursor pointing to the non-“xx” character. *Syntax = E6xx* where xx stands for the search character’s hex value for its ASCII code. Refer to the [ASCII Conversion Chart \(Code Page 1252\)](#), beginning on page A-3 for decimal, hex and character codes.

#### **E6 Example: Remove zeroes at the beginning of bar code data**



This example shows a bar code that has been zero filled. You may want to ignore the zeroes and send all the data that follows. E6 searches forward for the first character that is not zero, then sends all the data after, followed by a carriage return. Using the bar code above:

Command string: **E630F10D**

E6 is the “Search forward for a non-matching character” command

30 is the hex value for 0

F1 is the “Send all characters” command

0D is the hex value for a CR

The data is output as:

**37692**

**<CR>**

### ***Search backward for a non-matching character***

- E7 Search the input message backward for the first non-“xx” character from the current cursor position, leaving the cursor pointing to the non-“xx” character. *Syntax = E7xx* where xx stands for the search character’s hex value for its ASCII code. Refer to the [ASCII Conversion Chart \(Code Page 1252\)](#), beginning on page A-3 for decimal, hex and character codes.

## ***Miscellaneous Commands***

### ***Suppress characters***

- FB Suppress all occurrences of up to 15 different characters, starting at the current cursor position, as the cursor is advanced by other commands. When the FC command is encountered, the suppress function is terminated. The cursor is not moved by the FB command.  
*Syntax = FBnnxxyy . .zz* where nn is a count of the number of suppressed characters in the list, and xxyy .. zz is the list of characters to be suppressed.

#### **FB Example: Remove spaces in bar code data**



This example shows a bar code that has spaces in the data. You may want to remove the spaces before sending the data. Using the bar code above:

Command string: **FB0120F10D**

FB is the “Suppress characters” command

01 is the number of character types to be suppressed

20 is the hex value for a space

F1 is the “Send all characters” command

0D is the hex value for a CR

The data is output as:

**34567890**

**<CR>**

---

### **Stop suppressing characters**

FC Disables suppress filter and clear all suppressed characters. *Syntax = FC.*

### **Replace characters**

E4 Replaces up to 15 characters in the output message, without moving the cursor. Replacement continues until the E5 command is encountered. *Syntax = E4nnxx<sub>1</sub>xx<sub>2</sub>yy<sub>1</sub>yy<sub>2</sub>...zz<sub>1</sub>zz<sub>2</sub>* where nn is the total count of the number of characters in the list (characters to be replaced plus replacement characters); xx<sub>1</sub> defines characters to be replaced and xx<sub>2</sub> defines replacement characters, continuing through zz<sub>1</sub> and zz<sub>2</sub>.

#### **E4 Example: Replace zeroes with CRs in bar code data**



If the bar code has characters that the host application does not want included, you can use the E4 command to replace those characters with something else. In this example, you will replace the zeroes in the bar code above with carriage returns.

Command string: **E402300DF10D**

E4 is the "Replace characters" command

02 is the total count of characters to be replaced, plus the replacement characters (0 is replaced by CR, so total characters = 2)

30 is the hex value for 0

0D is the hex value for a CR (the character that will replace the 0)

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as:

**1234**

**5678**

**ABC**

**<CR>**

### **Stop replacing characters**

E5 Terminates character replacement. *Syntax = E5.*

### **Compare characters**

FE Compare the character in the current cursor position to the character "xx." If characters are equal, move the cursor forward one position. *Syntax = FExx* where xx stands for the comparison character's hex value for its ASCII code. Refer to the [ASCII Conversion Chart \(Code Page 1252\)](#), beginning on page A-3 for decimal, hex and character codes.

### **Compare string**

B2 Compare the string in the input message to the string "s." If the strings are equal, move the cursor forward past the end of the string. *Syntax = B2nnnnS* where nnnn is the string length (up to 9999), and S consists of the ASCII hex value of each character in the match string. For example, B2000454657374 will compare the string at the current cursor position with the 4 character string "Test."

Refer to the [ASCII Conversion Chart \(Code Page 1252\)](#), beginning on page A-3 for decimal, hex and character codes.

### **Check for a number**

EC Check to make sure there is an ASCII number at the current cursor position. The format is aborted if the character is not numeric.

#### **EC Example: Only output the data if the bar code begins with a number**

If you want only data from bar codes that begin with a number, you can use EC to check for the number.


Command string: **ECF10D**

EC is the "Check for a number" command

F1 is the "Send all characters" command

0D is the hex value for a CR

---

If this bar code is read,  the next data format, if there is one, will be used on the data. If there is no other format, the format fails and the raw data is output as **AB1234**.

If this bar code is read:  the data is output as:

**1234AB**  
<CR>

### ***Check for non-numeric character***

- ED Check to make sure there is a non-numeric ASCII character at the current cursor position. The format is aborted if the character is numeric.

**ED Example: Only output the data if the bar code begins with a letter**


If you want only data from bar codes that begin with a letter, you can use ED to check for the letter.

Command string: **EDF10D**

ED is the “Check for a non-numeric character” command

F1 is the “Send all characters” command

0D is the hex value for a CR

If this bar code is read,  the next data format, if there is one, will be used on this data. If there is no other format, the format fails and the raw data is output as **1234AB**.

If this bar code is read:  the data is output as:

**AB1234**  
<CR>

### ***Insert a delay***

- EF Inserts a delay of up to 49,995 milliseconds (in multiples of 5), starting from the current cursor position. Syntax = EFnnnn where nnnn stands for the delay in 5ms increments, up to 9999. This command can only be used with keyboard emulation.a

### ***Discard Data***

- B8 Discards types of data. For example, you may want to discard Code 128 bar codes that begin with the letter A. In step 4 ([page 5-1](#)), select 6A (for Code 128), and in step 5, select 9999 (for all lengths). Enter FE41B8 to compare and discard Code 128 bar codes that begin with the letter A. Syntax = B8.

*Note: The B8 command must be entered after all other commands.*

*The Data Format must be **Required** (see [page 5-12](#)) in order for the B8 command to work.*

*If Data Format is **On, but Not Required** ([page 5-12](#)), bar code data that meets the B8 format is scanned and output as usual.*

*Because the data format needs to be **On and Required** ([page 5-12](#)) for the B8 command, you must input data formats for all bar codes you wish to discard as well as all bar codes you wish to output.*

*Other data format settings impact the B8 command. If Data Format Non-Match Error Tone is **On** ([page 5-13](#)), the scanner emits an error tone. If Data format Non-Match Error Tone is **Off**, the code is disabled for reading and no tone is sounded.*



---

## Data Formatter

When Data Formatter is turned Off, the bar code data is output to the host as read, including prefixes and suffixes.



You may wish to require the data to conform to a data format you have created and saved. The following settings can be applied to your data format:

**Data Formatter On, Not Required, Keep Prefix/Suffix**

Scanned data is modified according to your data format, and prefixes and suffixes are transmitted.

**Data Formatter On, Not Required, Drop Prefix/Suffix**

Scanned data is modified according to your data format. If a data format is found for a particular symbol, those prefixes and suffixes are not transmitted. If a data format is *not* found for that symbol, the prefixes and suffixes *are* transmitted.

**Data Format Required, Keep Prefix/Suffix**

Scanned data is modified according to your data format, and prefixes and suffixes are transmitted. Any data that does not match your data format requirements generates an error tone and the data in that bar code is not transmitted. If you wish to process this type of bar code without generating an error tone, see [Data Format Non-Match Error Tone](#).

**Data Format Required, Drop Prefix/Suffix**

Scanned data is modified according to your data format. If a data format is found for a particular symbol, those prefixes and suffixes are not transmitted. Any data that does not match your data format requirements generates an error tone. If you wish to process this type of bar code without generating an error tone, see [Data Format Non-Match Error Tone](#).

Choose one of the following options. *Default = Data Formatter On, Not Required, Keep Prefix/Suffix.*



---

## Data Format Non-Match Error Tone

When a bar code is encountered that doesn't match your required data format, the scanner normally generates an error tone. However, you may want to continue scanning bar codes without hearing the error tone. If you scan the **Data Format Non-Match Error Tone Off** bar code, data that doesn't conform to your data format is not transmitted, and no error tone will sound. If you wish to hear the error tone when a non-matching bar code is found, scan the **Data Format Non-Match Error Tone On** bar code. *Default = Data Format Non-Match Error Tone On.*



DFMDECO.

\* Data Format Non-Match Error  
Tone On



DFMDEC1.

Data Format Non-Match  
Error Tone Off

## Primary/Alternate Data Formats

You can save up to four data formats, and switch between these formats. Your primary data format is saved under **0**. Your other three formats are saved under **1**, **2**, and **3**. To set your device to use one of these formats, scan one of the bar codes below.



ALTFNMO.

Primary Data Format



ALTFNM1.

Data Format 1



ALTFNM2.

Data Format 2



ALTFNM3.

Data Format 3

---

## Symbologies

This programming section contains the following menu selections.

- MaxiCode
- China Post (Hong Kong 2 of 5)
- Chinese Sensible (Han Xin) Code
- Codabar
- Codablock A
- Codablock F
- Code 11
- Code 11
- Code 32 Pharmaceutical (PARAF)
- Code 39
- Code 93
- Data Matrix
- EAN/JAN-13
- EAN/JAN-8
- GS1 Composite Codes
- GS1 DataBar Expanded
- GS1 DataBar Limited
- GS1 DataBar Omnidirectional
- GS1 Emulation
- GS1-128
- Interleaved 2 of 5
- Korea Post
- Label Code
- Matrix 2 of 5
- MaxiCode
- MicroPDF417
- MSI
- NEC 2 of 5
- Postal Codes - 2D
- Postal Codes - 2D
- Label Code
- GS1 DataBar Omnidirectional
- QR Code
- Straight 2 of 5 IATA (two-bar start/stop)
- Straight 2 of 5 Industrial (three-bar start/stop)
- TCIF Linked Code 39 (TLC39)
- UPC-A
- UPC-A
- UPC-A/EAN-13 with Extended Coupon Code
- UPC-E0
- UPC-E1

### Message Length Description

You are able to set the valid reading length of some of the bar code symbologies. If the data length of the scanned bar code doesn't match the valid reading length, the scanner will issue an error tone. You may wish to set the same value for minimum and maximum length to force the scanner to read fixed length bar code data. This helps reduce the chances of a misread.

**EXAMPLE:** Decode only those bar codes with a count of 9-20 characters.  
Min. length = 09Max. length = 20

**EXAMPLE:** Decode only those bar codes with a count of 15 characters.  
Min. length = 15Max. length = 15

For a value other than the minimum and maximum message length defaults, scan the bar codes included in the explanation of the symbology, then scan the digit value of the message length and **Save** bar codes on the [Programming Chart](#) inside the back cover of this manual. The minimum and maximum lengths and the defaults are included with the respective symbologies.

---

## Codabar

<Default All Codabar Settings>



### Codabar On/Off



### Codabar Start/Stop Characters

Start/Stop characters identify the leading and trailing ends of the bar code. You may either transmit, or not transmit Start/Stop characters. *Default = Don't Transmit.*



### Codabar Check Character

Codabar check characters are created using different "modulos." You can program the scanner to read only Codabar bar codes with Modulo 16 check characters. *Default = No Check Character.*

**No Check Character** indicates that the scanner reads and transmits bar code data with or without a check character.

When Check Character is set to **Validate and Transmit**, the scanner will only read Codabar bar codes printed with a check character, and will transmit this character at the end of the scanned data.

When Check Character is set to **Validate, but Don't Transmit**, the unit will only read Codabar bar codes printed **with** a check character, but will not transmit the check character with the scanned data.





CBRCK22.  
Validate Modulo 16  
and Transmit

## Codabar Concatenation

Codabar supports symbol concatenation. When you enable concatenation, the scanner looks for a Codabar symbol having a “D” start character, adjacent to a symbol having a “D” stop character. In this case the two messages are concatenated into one with the “D” characters omitted.



Select Require to prevent the scanner from decoding a single “D” Codabar symbol without its companion. This selection has no effect on Codabar symbols without Stop/Start D characters.



CBRCT1.  
On



CBRCTD.  
\* Off



CBRCT2.  
Require

## Codabar Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 2-60. Minimum Default = 4, Maximum Default = 60.



CBRMIN.  
Minimum Message Length



CBRMAX.  
Maximum Message Length

---

## Code 39

< Default All Code 39 Settings >



### Code 39 On/Off



### Code 39 Start/Stop Characters

Start/Stop characters identify the leading and trailing ends of the bar code. You may either transmit, or not transmit Start/Stop characters. *Default = Don't Transmit.*



### Code 39 Check Character

**No Check Character** indicates that the scanner reads and transmits bar code data with or without a check character.

When Check Character is set to **Validate, but Don't Transmit**, the unit only reads Code 39 bar codes printed with a check character, but will not transmit the check character with the scanned data.

When Check Character is set to **Validate and Transmit**, the scanner only reads Code 39 bar codes printed with a check character, and will transmit this character at the end of the scanned data. *Default = No Check Character.*



---

## Code 39 Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 0-48. Minimum Default = 0, Maximum Default = 48.



C39MIN.

Minimum Message Length



C39MAX.

Maximum Message Length

## Code 39 Append

This function allows the scanner to append the data from several Code 39 bar codes together before transmitting them to the host computer. When the scanner encounters a Code 39 bar code with the append trigger character(s), it buffers Code 39 bar codes until it reads a Code 39 bar code that does not have the append trigger. The data is then transmitted in the order in which the bar codes were read (FIFO). *Default = Off.*



C39APP1.

On



C39APP0.

\* Off

## Code 32 Pharmaceutical (PARAF)

Code 32 Pharmaceutical is a form of the Code 39 symbology used by Italian pharmacies. This symbology is also known as PARAF.



C39B321.

On



C39B320.

\* Off



## Full ASCII

If Full ASCII Code 39 decoding is enabled, certain character pairs within the bar code symbol will be interpreted as a single character. For example: \$V will be decoded as the ASCII character SYN, and /C will be decoded as the ASCII character #. Default = Off.

NUL%U	DLE\$P	SPSPACE	00	@%V	PP	'%W	p+P
SOH\$A	DC1\$Q	!/A	11	AA	QQ	a+A	q+Q
STX\$B	DC2\$R	"/B	22	BB	RR	b+B	r+R
ETX\$C	DC3\$S	#/C	33	CC	SS	c+C	s+S
EOT\$D	DC4\$T	\$/D	44	DD	TT	d+D	t+T
ENQ\$E	NAK\$U	%/E	55	EE	UU	e+E	u+U
ACK\$F	SYN\$V	&/F	66	FF	VV	f+F	v+V
BEL\$G	ETB\$W	'/G	77	GG	WW	g+G	w+W
BS\$H	CAN\$X	(/H	88	HH	XX	h+H	x+X
HT\$I	EM\$Y	) /I	99	II	YY	i+I	y+Y
LF\$J	SUB\$Z	* /J	: /Z	JJ	ZZ	j+J	z+Z
VT\$K	ESC%A	+ /K	; %F	KK	[ %K	k+K	{ %P
FF\$L	FS%B	, /L	< %G	LL	\ %L	l+L	%Q
CR\$M	GS%C	--	= %H	MM	] %M	m+M	} %R
SO\$N	RS%D	..	> %I	NN	^ %N	n+N	~ %S
SI\$O	US%E	//O	? %J	OO	_ %O	o+O	DEL %T

Character pairs /M and /N decode as a minus sign and period respectively.  
Character pairs /P through /Y decode as 0 through 9.



## Code 39 Code Page

Code pages define the mapping of character codes to characters. If the data received does not display with the proper characters, it may be because the bar code being scanned was created using a code page that is different from the one the host program is expecting. If this is the case, scan the bar code below, select the code page with which the bar codes were created (see [ISO 2022/ISO 646 Character Replacements](#) on page A-7), and scan the value and the **Save** bar code from the [Programming Chart](#) on the inside the back cover of this manual. The data characters should then appear properly.



---

## Interleaved 2 of 5

< Default All Interleaved 2 of 5 Settings >



### Interleaved 2 of 5 On/Off



### Check Digit

**No Check Digit** indicates that the scanner reads and transmits bar code data with or without a check digit.

When Check Digit is set to **Validate, but Don't Transmit**, the unit only reads Interleaved 2 of 5 bar codes printed with a check digit, but will not transmit the check digit with the scanned data.

When Check Digit is set to **Validate and Transmit**, the scanner only reads Interleaved 2 of 5 bar codes printed with a check digit, and will transmit this digit at the end of the scanned data. *Default = No Check Digit.*



### Interleaved 2 of 5 Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 2-80. Minimum Default = 4, Maximum Default = 80.



---

## NEC 2 of 5

< Default All NEC 2 of 5 Settings >



### NEC 2 of 5 On/Off



### Check Digit

**No Check Digit** indicates that the scanner reads and transmits bar code data with or without a check digit.

When Check Digit is set to **Validate, but Don't Transmit**, the unit only reads NEC 2 of 5 bar codes printed with a check digit, but will not transmit the check digit with the scanned data.

When Check Digit is set to **Validate and Transmit**, the scanner only reads NEC 2 of 5 bar codes printed with a check digit, and will transmit this digit at the end of the scanned data. *Default = No Check Digit.*



### NEC 2 of 5 Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 2-80. Minimum Default = 4, Maximum Default = 80.



---

## Code 93

< Default All Code 93 Settings >



### Code 93 On/Off



### Code 93 Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 0-80. Minimum Default = 0, Maximum Default = 80.



### Code 93 Append

This function allows the scanner to append the data from several Code 93 bar codes together before transmitting them to the host computer. When this function is enabled, the scanner stores those Code 93 bar codes that start with a space (excluding the start and stop symbols), and does not immediately transmit the data. The scanner stores the data in the order in which the bar codes are read, deleting the first space from each. The scanner transmits the appended data when it reads a Code 93 bar code that starts with a character other than a space. *Default = Off.*



---

## Code 93 Code Page

Code pages define the mapping of character codes to characters. If the data received does not display with the proper characters, it may be because the bar code being scanned was created using a code page that is different from the one the host program is expecting. If this is the case, scan the bar code below, select the code page with which the bar codes were created (see [ISO 2022/ISO 646 Character Replacements](#) on page A-7), and scan the value and the **Save** bar code from the [Programming Chart](#) on the inside the back cover of this manual. The data characters should then appear properly.



C93DCP.

Code 93 Code Page

## Straight 2 of 5 Industrial (three-bar start/stop)

<Default All Straight 2 of 5 Industrial Settings>



R25DFT.

## Straight 2 of 5 Industrial On/Off



R25ENA1.

On



R25ENA0.

\* Off

## Straight 2 of 5 Industrial Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 1-48. Minimum Default = 4, Maximum Default = 48.



R25MIN.

Minimum Message Length



R25MAX.

Maximum Message Length

---

## ***Straight 2 of 5 IATA (two-bar start/stop)***

*<Default All Straight 2 of 5 IATA Settings>*



## ***Straight 2 of 5 IATA On/Off***



## ***Straight 2 of 5 IATA Message Length***

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 1-48. Minimum Default = 4, Maximum Default = 48.



---

## Matrix 2 of 5

<Default All Matrix 2 of 5 Settings>



### Matrix 2 of 5 On/Off



### Matrix 2 of 5 Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 1-80. Minimum Default = 4, Maximum Default = 80.



---

## Code 11

<Default All Code 11 Settings>



### Code 11 On/Off



### Code 11 Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 1-80. Minimum Default = 4, Maximum Default = 80.





---

## Code 128

<Default All Code 128 Settings>



### Code 128 On/Off



### ISBT 128 Concatenation

In 1994 the International Society of Blood Transfusion (ISBT) ratified a standard for communicating critical blood information in a uniform manner. The use of ISBT formats requires a paid license. The ISBT 128 Application Specification describes 1) the critical data elements for labeling blood products, 2) the current recommendation to use Code 128 due to its high degree of security and its space-efficient design, 3) a variation of Code 128 that supports concatenation of neighboring symbols, and 4) the standard layout for bar codes on a blood product label. Use the bar codes below to turn concatenation on or off. *Default =Off.*



### Code 128 Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 0-80. Minimum Default = 0, Maximum Default = 80.



---

## Code 128 Append

This function allows the scanner to append the data from several Code 128 bar codes together before transmitting them to the host computer. When the scanner encounters a Code 128 bar code with the append trigger character(s), it buffers Code 128 bar codes until it reads a Code 128 bar code that does not have the append trigger. The data is then transmitted in the order in which the bar codes were read (FIFO). *Default = Off.*



128APP1.

\* On



128APP0.

Off

## Code 128 Code Page

Code pages define the mapping of character codes to characters. If the data received does not display with the proper characters, it may be because the bar code being scanned was created using a code page that is different from the one the host program is expecting. If this is the case, scan the bar code below, select the code page with which the bar codes were created (see [ISO 2022/ISO 646 Character Replacements](#) on page A-7), and scan the value and the **Save** bar code from the [Programming Chart](#) on the inside the back cover of this manual. The data characters should then appear properly.



128DCP.

Code 128 Code Page

---

## GS1-128

<Default All GS1-128 Settings>



### GS1-128 On/Off



### GS1-128 Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 1-80. Minimum Default = 1, Maximum Default = 80.



---

## UPC-A

<Default All UPC-A Settings>



### UPC-A On/Off



Note: When **UPC-A Off** is scanned, UPC-A bar codes are transmitted as EAN-13.

### UPC-A Check Digit

This selection allows you to specify whether the check digit should be transmitted at the end of the scanned data or not.  
Default = On.



### UPC-A Number System

The numeric system digit of a U.P.C. symbol is normally transmitted at the beginning of the scanned data, but the unit can be programmed so it will not transmit it. Default = On.



---

## UPC-A Addenda

This selection adds 2 or 5 digits to the end of all scanned UPC-A data. *Default = Off for both 2 Digit and 5 Digit Addenda.*



UPAAD21.  
2 Digit Addenda On



UPAAD20.  
\* 2 Digit Addenda Off



UPAAD51.  
5 Digit Addenda On



UPAAD50.  
\* 5 Digit Addenda Off

## UPC-A Addenda Required

When **Required** is scanned, the scanner will only read UPC-A bar codes that have addenda. You must then turn on a 2 or 5 digit addenda listed on [page 6-18](#). *Default = Not Required.*



UPAARQ1.  
Required



UPAARQ0.  
\* Not Required

## UPC-A Addenda Separator

When this feature is on, there is a space between the data from the bar code and the data from the addenda. When turned off, there is no space. *Default = On.*



UPAADS1.  
\* On



UPAADS0.  
Off

## UPC-A/EAN-13 with Extended Coupon Code

Use the following codes to enable or disable UPC-A and EAN-13 with Extended Coupon Code. When left on the default setting (**Off**), the scanner treats Coupon Codes and Extended Coupon Codes as single bar codes.

---

If you scan the **Allow Concatenation** code, when the scanner sees the coupon code and the extended coupon code in a single scan, it transmits both as separate symbologies. Otherwise, it transmits the first coupon code it reads.

If you scan the **Require Concatenation** code, the scanner must see and read the coupon code and extended coupon code in a single read to transmit the data. No data is output unless both codes are read.

*Default = Off.*



## Coupon GS1 DataBar Output

If you scan coupons that have both UPC and GS1 DataBar codes, you may wish to scan and output only the data from the GS1 DataBar code. Scan the **GS1 Output On** code below to scan and output only the GS1 DataBar code data. *Default = GS1 Output Off.*



## UPC-E0

<Default All UPC-E Settings>



### UPC-E0 On/Off

Most U.P.C. bar codes lead with the 0 number system. To read these codes, use the **UPC-E0 On** selection. If you need to read codes that lead with the 1 number system, use **UPC-E1** (page 6-21). *Default = On.*





### **UPC-E0 Expand**

UPC-E Expand expands the UPC-E code to the 12 digit, UPC-A format. *Default = Off.*



### **UPC-E0 Addenda Required**

When **Required** is scanned, the scanner will only read UPC-E bar codes that have addenda. *Default = Not Required.*



### **UPC-E0 Addenda Separator**

When this feature is **On**, there is a space between the data from the bar code and the data from the addenda. When turned **Off**, there is no space. *Default = On.*



### **UPC-E0 Check Digit**

Check Digit specifies whether the check digit should be transmitted at the end of the scanned data or not. *Default = On.*





### **UPC-E0 Leading Zero**

When this feature is **On**, there is a space between the data from the bar code and the data from the addenda. When turned **Off**, there is no space. *Default = On.*



### **UPC-E0 Addenda**

This selection adds 2 or 5 digits to the end of all scanned UPC-E data. *Default = Off for both 2 Digit and 5 Digit Addenda.*



### **UPC-E1**

Most U.P.C. bar codes lead with the 0 number system. For these codes, use [UPC-E0](#) (page 6-19). If you need to read codes that lead with the 1 number system, use the **UPC-E1 On** selection. *Default = Off.*







## ***EAN/JAN-13***

*<Default All EAN/JAN Settings>*



### ***EAN/JAN-13 On/Off***



### ***Convert UPC-A to EAN-13***

When **UPC-A Converted to EAN-13** is selected, UPC-A bar codes are converted to 13 digit EAN-13 codes by adding a zero to the front. When **Do not Convert UPC-A** is selected, UPC-A codes are read as UPC-A.



### ***EAN/JAN-13 Check Digit***

This selection allows you to specify whether the check digit should be transmitted at the end of the scanned data or not.  
*Default = On.*



---

## ***EAN/JAN-13 Addenda***

This selection adds 2 or 5 digits to the end of all scanned EAN/JAN-13 data. *Default = Off for both 2 Digit and 5 Digit Addenda.*



E13AD21.  
2 Digit Addenda On



E13AD51.  
5 Digit Addenda On



E13AD20.  
\* 2 Digit Addenda Off



E13AD50.  
\* 5 Digit Addenda Off

## ***EAN/JAN-13 Addenda Required***

When **Required** is scanned, the scanner will only read EAN/JAN-13 bar codes that have addenda. *Default = Not Required.*



E13ARQ1.  
Required



E13ARQ0.  
\* Not Required

## ***EAN/JAN-13 Addenda Separator***

When this feature is **On**, there is a space between the data from the bar code and the data from the addenda. When turned **Off**, there is no space. *Default = On.*



E13ADS1.  
\* On



E13ADS0.  
Off

*Note: If you want to enable or disable EAN13 with Extended Coupon Code, refer to [UPC-A/EAN-13 with Extended Coupon Code](#) (page 6-18).*

---

## ISBN Translate

When **On** is scanned, EAN-13 Bookland symbols are translated into their equivalent ISBN number format. *Default = Off.*



E13ISB1.

**On**



E13ISB0.

**\* Off**

## EAN/JAN-8

<Default All EAN/JAN-8 Settings>



EA8DFT.

### EAN/JAN-8 On/Off



EA8ENA1.

**\* On**



EA8ENA0.

**Off**

### EAN/JAN-8 Check Digit

This selection allows you to specify whether the check digit should be transmitted at the end of the scanned data or not.  
*Default = On.*



EA8CKX1.

**\* On**



EA8CKX0.

**Off**

---

### ***EAN/JAN-8 Addenda***

This selection adds 2 or 5 digits to the end of all scanned EAN/JAN-8 data. *Default = Off for both 2 Digit and 5 Digit Addenda.*



EA8AD21.  
2 Digit Addenda On



EA8AD51.  
5 Digit Addenda On



EA8AD20.  
\* 2 Digit Addenda Off



EA8AD50.  
\* 5 Digit Addenda Off

### ***EAN/JAN-8 Addenda Required***

When **Required** is scanned, the scanner will only read EAN/JAN-8 bar codes that have addenda. *Default = Not Required.*



EA8ARQ1.  
Required



EA8ARQ0.  
\* Not Required

### ***EAN/JAN-8 Addenda Separator***

When this feature is **On**, there is a space between the data from the bar code and the data from the addenda. When turned **Off**, there is no space. *Default = On.*



EA8ADS1.  
\* On



EA8ADS0.  
Off

---

## MSI

<Default All MSI Settings>



### MSI On/Off



### MSI Check Character

Different types of check characters are used with MSI bar codes. You can program the scanner to read MSI bar codes with Type 10 check characters. *Default = Validate Type 10, but Don't Transmit.*

When Check Character is set to **Validate Type 10/11 and Transmit**, the scanner will only read MSI bar codes printed with the specified type check character(s), and will transmit the character(s) at the end of the scanned data.

When Check Character is set to **Validate Type 10/11, but Don't Transmit**, the unit will only read MSI bar codes printed with the specified type check character(s), but will not transmit the check character(s) with the scanned data.



\* Validate Type 10, but Don't  
Transmit



Validate Type 10 and Transmit



Validate 2 Type 10 Characters,  
but Don't Transmit



Validate 2 Type 10 Characters  
and Transmit



Validate Type 11 then Type 10  
Character, but Don't Transmit



MSICLK6.

**Disable MSI Check Characters**



MSICLK5.

**Validate Type 11 then  
Type 10 Character and Transmit**

### ***MSI Message Length***

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 4-48. Minimum Default = 4, Maximum Default = 48.



MSIMIN.

**Minimum Message Length**



MSIMAX.

**Maximum Message Length**

---

## **GS1 DataBar Omnidirectional**

*< Default All GS1 DataBar Omnidirectional Settings >*



### **GS1 DataBar Omnidirectional On/Off**



## **GS1 DataBar Limited**

*< Default All GS1 DataBar Limited Settings >*



### **GS1 DataBar Limited On/Off**



---

## GS1 DataBar Expanded

< Default All GS1 DataBar Expanded Settings >



### GS1 DataBar Expanded On/Off



### GS1 DataBar Expanded Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 4-74. Minimum Default = 4, Maximum Default = 74.



## Codablock A

<Default All Codablock A Settings>



### Codablock A On/Off





---

### **Codablock A Message Length**

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 1-600. Minimum Default = 1, Maximum Default = 600.



CBAMIN.

**Minimum Message Length**



CBAMAX.

**Maximum Message Length**

### **Codablock F**

*<Default All Codablock F Settings>*



CBFDF.

### **Codablock F On/Off**



CBFENA1.

**On**



CBFENA0.

**\* Off**

### **Codablock F Message Length**

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 1-2048. Minimum Default = 1, Maximum Default = 2048.



CBFMIN.

**Minimum Message Length**



CBFMAX.

**Maximum Message Length**

---

## Label Code

The standard Label Code is used in libraries. *Default = Off.*



LBLENA1.

On



LBLENA0.

\*Off

## PDF417

< Default All PDF417 Settings >



PDFDFT.

### PDF417 On/Off



PDFENA1.

\* On



PDFENA0.

Off

### PDF417 Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 1-2750. Minimum Default = 1, Maximum Default = 2750.



PDFMIN.

Minimum Message Length



PDFMAX.

Maximum Message Length

---

## MacroPDF417

MacroPDF417 is an implementation of PDF417 capable of encoding very large amounts of data into multiple PDF417 bar codes. When this selection is enabled, these multiple bar codes are assembled into a single data string. *Default = On.*



PDFMAC1.

\* On



PDFMAC0.

Off

## MicroPDF417

< Default All MicroPDF417 Settings >



MPDDFT.

### MicroPDF417 On/Off



MPDENA1.

On



MPDENA0.

\* Off

### MicroPDF417 Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 1-366. Minimum Default = 1, Maximum Default = 366.



MPDMIN.

Minimum Message Length



MPDMAX.

Maximum Message Length

---

## GS1 Composite Codes

Linear codes are combined with a unique 2D composite component to form a new class called GS1 Composite symbology. GS1 Composite symbologies allow for the co-existence of symbologies already in use. *Default = Off.*



### UPC/EAN Version

Scan the **UPC/EAN Version On** bar code to decode GS1 Composite symbols that have a U.P.C. or an EAN linear component. (This does not affect GS1 Composite symbols with a GS1-128 or GS1 linear component.) *Default = UPC/EAN Version Off.*



*Note: If you scan coupons that have both UPC and GS1 DataBar codes, you may wish to scan and output only the data from the GS1 DataBar code. See [Coupon GS1 DataBar Output](#) (page 6-19) for further information.*

### GS1 Composite Code Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 1-2435. Minimum Default = 1, Maximum Default = 2435.



## GS1 Emulation

The scanner can automatically format the output from any GS1 data carrier to emulate what would be encoded in an equivalent GS1-128 or GS1 DataBar symbol. GS1 data carriers include UPC-A and UPC-E, EAN-13 and EAN-8, ITF-14, GS1-128, and GS1-128 DataBar and GS1 Composites. (Any application that accepts GS1 data can be simplified since it only needs to recognize one data carrier type.)

If **GS1-128 Emulation** is scanned, all retail codes (U.P.C., UPC-E, EAN8, EAN13) are expanded out to 16 digits. If the AIM ID is enabled, the value will be the GS1-128 AIM ID, J<sub>C</sub>1 (see [Symbology Charts](#) on page A-1).

If **GS1 DataBar Emulation** is scanned, all retail codes (U.P.C., UPC-E, EAN8, EAN13) are expanded out to 16 digits. If the AIM ID is enabled, the value will be the GS1-DataBar AIM ID, J<sub>em</sub> (see [Symbology Charts](#) on page A-1).

---

If **GS1 Code Expansion Off** is scanned, retail code expansion is disabled, and UPC-E expansion is controlled by the [UPC-E0 Expand](#) (page 6-20) setting. If the AIM ID is enabled, the value will be the GS1-128 AIM ID, JC1 (see [Symbology Charts](#) on page A-1).

If **EAN8 to EAN13 Conversion** is scanned, all EAN8 bar codes are converted to EAN13 format.

*Default = GS1 Emulation Off.*



EANEMU1.  
**GS1-128 Emulation**



EANEMU2.  
**GS1 DataBar Emulation**



EANEMU3.  
**GS1 Code Expansion Off**



EANEMU4.  
**EAN8 to EAN13 Conversion**



EANEMU0.  
**\* GS1 Emulation Off**

### ***TCIF Linked Code 39 (TLC39)***

This code is a composite code since it has a Code 39 linear component and a MicroPDF417 stacked code component. All bar code readers are capable of reading the Code 39 linear component. The MicroPDF417 component can only be decoded if **TLC39 On** is selected. The linear component may be decoded as Code 39 even if TLC39 is off. *Default = Off.*



T39ENA1.  
**On**



T39ENA0.  
**\* Off**

---

## QR Code

< Default All QR Code Settings >



### QR Code On/Off

This selection applies to both QR Code and Micro QR Code.



### QR Code Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 1-7089. Minimum Default = 1, Maximum Default = 7089.



### QR Code Page

QR Code pages define the mapping of character codes to characters. If the data received does not display with the proper characters, it may be because the bar code being scanned was created using a code page that is different from the one the host program is expecting. If this is the case, scan the bar code below, select the code page with which the bar codes were created (see [ISO 2022/ISO 646 Character Replacements](#) on page A-7), and scan the value and the **Save** bar code from the [Programming Chart](#) on the inside the back cover of this manual. The data characters should then appear properly.



---

## Data Matrix

< Default All Data Matrix Settings >



IDMDFT.

### Data Matrix On/Off



IDMENA1.

\* On



IDMENAO.

Off

### Data Matrix Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 1-3116. Minimum Default = 1, Maximum Default = 3116.



IDMMIN.

Minimum Message Length



IDMMAX.

Maximum Message Length

### Data Matrix Append

This function allows the scanner to append the data from several Data Matrix bar codes together before transmitting them to the host computer. When the scanner encounters an Data Matrix bar code with the append trigger character(s), it buffers the number of Data Matrix bar codes determined by information encoded in those bar codes. Once the proper number of codes is reached, the data is output in the order specified in the bar codes. *Default = On.*



IDMAPP1.

\* On



IDMAPPO.

Off

### Data Matrix Code Page

Data Matrix Code pages define the mapping of character codes to characters. If the data received does not display with the proper characters, it may be because the bar code being scanned was created using a code page that is different from the one the host program is expecting. If this is the case, scan the bar code below, select the code page with which the bar

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codes were created (see [ISO 2022/ISO 646 Character Replacements](#) on page A-7), and scan the value and the **Save** bar code from the [Programming Chart](#) on the inside the back cover of this manual. The data characters should then appear properly.



IDMDCP.  
Data Matrix Code Page

## MaxiCode

< Default All MaxiCode Settings >



MAXDFT.

### MaxiCode On/Off



MAXENA1.  
On



MAXENAD.  
\* Off

### MaxiCode Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 1-150. Minimum Default = 1, Maximum Default = 150.



MAXMIN.  
Minimum Message Length



MAXMAX.  
Maximum Message Length



---

## Aztec Code

< Default All Aztec Code Settings >



### Aztec Code On/Off



### Aztec Code Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 1-3832. Minimum Default = 1, Maximum Default = 3832.



### Aztec Code Page

Aztec Code pages define the mapping of character codes to characters. If the data received does not display with the proper characters, it may be because the bar code being scanned was created using a code page that is different from the one the host program is expecting. If this is the case, scan the bar code below, select the code page with which the bar codes were created (see [ISO 2022/ISO 646 Character Replacements](#) on page A-7), and scan the value and the **Save** bar code from the [Programming Chart](#) on the inside the back cover of this manual. The data characters should then appear properly.



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## Chinese Sensible (Han Xin) Code

< Default All Han Xin Settings >



HX\_DFT.

### Han Xin Code On/Off



HX\_ENA1.  
On



HX\_ENA0.  
\* Off

### Han Xin Code Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 1-7833. Minimum Default = 1, Maximum Default = 7833.



HX\_MIN.  
Minimum Message Length



HX\_MAX.  
Maximum Message Length

## Postal Codes - 2D

The following lists the possible 2D postal codes, and 2D postal code combinations that are allowed. Only one 2D postal code selection can be active at a time. If you scan a second 2D postal code selection, the first selection is overwritten. *Default = 2D Postal Codes Off.*



POSTAL0.  
\* 2D Postal Codes Off

### Single 2D Postal Codes:



POSTAL1.  
Australian Post On



POSTAL7.  
British Post On



POSTAL30.  
Canadian Post On



POSTAL3.  
Japanese Post On



POSTAL5.  
Planet Code On  
Also see [Planet Code](#)  
[Check Digit](#), page 6-43.



POSTAL6.  
Postnet On  
Also see [Postnet Check](#)  
[Digit](#), page 6-43.



POSTAL2.  
InfoMail On

### ***Combination 2D Postal Codes:***



POSTAL8.  
InfoMail and British  
Post On



POSTAL10.  
Intelligent Mail Bar Code On



POSTAL4.  
KIX Post On



POSTAL9.  
Postal-4i On



POSTAL11.  
Postnet with B and B' Fields On



POSTAL14.  
Postnet and  
Postal-4i On



POSTAL17.  
Postal-4i and  
Intelligent Mail Bar Code On



POSTAL12.  
Planet Code and  
Postnet On



POSTAL13.  
Planet Code and  
Postal-4i On



POSTAL21.  
Planet Code,  
Postnet, and  
Postal-4i On



POSTAL20.  
Intelligent Mail Bar Code and  
Postnet with B and B' Fields On



POSTAL16.  
Postnet and  
Intelligent Mail Bar Code On



POSTAL19.  
Postal-4i and  
Postnet with B and B' Fields On



POSTAL18.  
Planet Code and  
Postnet with B and B' Fields On



POSTAL15.  
Planet Code and  
Intelligent Mail Bar Code On



POSTAL23.  
Planet Code,  
Postal-4i, and  
Intelligent Mail Bar Code On



POSTAL25.  
Planet Code,  
Postal-4i, and  
Postnet with B and B' Fields On



POSTAL27.  
Postal-4i,  
Intelligent Mail Bar Code, and  
Postnet with B and B' Fields On



POSTAL29.  
Planet Code,  
Postal-4i,  
Intelligent Mail Bar Code, and  
Postnet with B and B' Fields On



POSTAL22.  
Planet Code,  
Postnet, and  
Intelligent Mail Bar Code On



POSTAL24.  
Postnet,  
Postal-4i, and  
Intelligent Mail Bar Code On



POSTAL26.  
Planet Code,  
Intelligent Mail Bar Code, and  
Postnet with B and B' Fields On



POSTAL28.  
Planet Code,  
Postal-4i,  
Intelligent Mail Bar Code, and  
Postnet On

---

### Planet Code Check Digit

This selection allows you to specify whether the check digit should be transmitted at the end of Planet Code data. *Default = Don't Transmit.*



PLNCKX1.  
Transmit Check Digit



PLNCKX0.  
\* Don't Transmit Check Digit

### Postnet Check Digit

This selection allows you to specify whether the check digit should be transmitted at the end of Postnet data. *Default = Don't Transmit.*



NETCKX1.  
Transmit Check Digit



NETCKX0.  
\* Don't Transmit Check Digit

### Australian Post Interpretation

This option controls what interpretation is applied to customer fields in Australian 4-State symbols.

**Bar Output** lists the bar patterns in "0123" format.

**Numeric N Table** causes that field to be interpreted as numeric data using the N Table.

**Alphanumeric C Table** causes the field to be interpreted as alphanumeric data using the C Table. Refer to the Australian Post Specification Tables.

**Combination C and N Tables** causes the field to be interpreted using either the C or N Tables.



AUSINT0.  
\* Bar Output



AUSINT1.  
Numeric N Table



AUSINT2.  
Alphanumeric C Table



AUSINT3.

Combination C and N Tables

## Postal Codes - Linear

The following lists linear postal codes. Any combination of linear postal code selections can be active at a time.

### China Post (Hong Kong 2 of 5)

<Default All China Post (Hong Kong 2 of 5) Settings>



CPCDFT.

### China Post (Hong Kong 2 of 5) On/Off



CPCENA1.

On



CPCENAD.

\* Off

### China Post (Hong Kong 2 of 5) Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 2-80. Minimum Default = 4, Maximum Default = 80.



CPCMIN.

Minimum Message Length



CPCMAX.

Maximum Message Length

---

## Korea Post

<Default All Korea Post Settings>



### Korea Post



### Korea Post Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) (page 6-1) for additional information. Minimum and Maximum lengths = 2-80. Minimum Default = 4, Maximum Default = 48.



### Korea Post Check Digit

This selection allows you to specify whether the check digit should be transmitted at the end of the scanned data.  
Default = Don't Transmit.





---

## Interface Keys

### Keyboard Function Relationships

The following Keyboard Function Code, Hex/ASCII Value, and Full ASCII “CTRL”+ relationships apply to all terminals that can be used with the scanner. Refer to [page 2-15](#) enable Control + ASCII mode.

Function Code	HEX/ASCII Value	Full ASCII “CTRL” +
NUL	00	@
SOH	01	A
STX	02	B
ETX	03	C
EOT	04	D
ENQ	05	E
ACK	06	F
BEL	07	G
BS	08	H
HT	09	I
LF	0A	J
VT	0B	K
FF	0C	L
CR	0D	M
SO	0E	N
SI	0F	O
DLE	10	P
DC1	11	Q
DC2	12	R
DC3	13	S
DC4	14	T
NAK	15	U
SYN	16	V
ETB	17	W
CAN	18	X
EM	19	Y
SUB	1A	Z
ESC	1B	[
FS	1C	\
GS	1D	]
RS	1E	^
US	1F	-

The last five characters in the Full ASCII “CTRL”+ column ( [ \ ] 6 - ), apply to US only. The following chart indicates the equivalents of these five characters for different countries.

Country	Codes				
United States	[	\	]	6	-
Belgium	[	<	]	6	-
Scandinavia	8	<	9	6	-
France	^	8	\$	6	=
Germany		Ã	+	6	-
Italy		\	+	6	-
Switzerland		<	..	6	-
United Kingdom	[	¢	]	6	-
Denmark	8	\	9	6	-

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Country			Codes		
Norway	8	\	9	6	-
Spain	[	\	]	6	-

---

## ***Supported Interface Keys***

ASCII	HEX	IBM PC/AT and Compatibles, USB PC Keyboard	Apple Mac/iMac Supported Keys
NUL	00	Reserved	Reserved
SOH	01	Enter (KP)	Enter/Numpad Enter
STX	02	Cap Lock	CAPS
ETX	03	ALT make	ALT make
EOT	04	ALT break	ALT break
ENQ	05	CTRL make	CNTRL make
ACK	06	CTRL break	CNTRL break
BEL	07	CR/Enter	RETURN
BS	08	Reserved	APPLE make
HT	09	Tab	TAB
LF	0A	Reserved	APPLE break
VT	0B	Tab	TAB
FF	0C	Delete	Del
CR	0D	CR/Enter	RETURN
SO	0E	Insert	Ins Help
SI	0F	Escape	ESC
DLE	10	F11	F11
DC1	11	Home	Home
DC2	12	Print	Prnt Scrn
DC3	13	Back Space	BACKSPACE
DC4	14	Back Tab	LSHIFT TAB
NAK	15	F12	F12
SYN	16	F1	F1
ETB	17	F2	F2
CAN	18	F3	F3
EM	19	F4	F4
SUB	1A	F5	F5
ESC	1B	F6	F6
FS	1C	F7	F7
GS	1D	F8	F8
RS	1E	F9	F9
US	1F	F10	F10
DEL	7F		BACKSPACE

---

### ***To Add a Test Code I.D. Prefix to All Symbolologies***

This selection allows you to turn on transmission of a Code I.D. before the decoded symbology. (See the [Symbology Charts](#), beginning on page A-1) for the single character code that identifies each symbology.) This action first clears all current prefixes, then programs a Code I.D. prefix for all symbolologies. This is a temporary setting that will be removed when the unit is power cycled.



PRECA2,BK2995C80!

**Add Code I.D. Prefix to  
All Symbolologies (Temporary)**

### ***Show Decoder Revision***

Scan the bar code below to output the decoder revision.



REV\_DR.

**Show Decoder Revision**

### ***Show Scan Driver Revision***

Scan the bar code below to output the scan driver revision. The scan driver controls image capture.



REV\_SD.

**Show Scan Driver Revision**

### ***Show Software Revision***

Scan the bar code below to output the current software revision, unit serial number, and other product information.



REVINF.

**Show Revision**

### ***Show Data Format***

Scan the bar code below to show current data format settings.



DFMBK3?.

**Data Format Settings**

---

## Test Menu

When you scan the Test Menu **On** code, then scan a programming code in this manual, the scanner displays the content of a programming code. The programming function will still occur, but in addition, the content of that programming code is output to the terminal.

*Note: This feature should not be used during normal scanner operation.*



TSTMNU1.

**On**



TSTMNU0.

**\* Off**

## Resetting the Factory Defaults



*This selection erases all your settings and resets the scanner to the original factory defaults. It also disables all plugins.*

If you aren't sure what programming options are in your scanner, or you've changed some options and want to restore the scanner to factory default settings, first scan the **Remove Custom Defaults** bar code, then scan **Activate Defaults**. This resets the scanner to the factory default settings.



DEFOVR.

**Remove Custom Defaults**



DEFAULT.

**Activate Defaults**

## Serial Programming Command

The serial programming commands can be used in place of the programming bar codes. Both the serial commands and the programming bar codes will program the scanner. For complete descriptions and examples of each serial programming command, refer to the corresponding programming bar code in this manual.

The device must be set to an RS232 interface (see [page 2-1](#)). The following commands can be sent via a PC COM port using terminal emulation software.

### Conventions

The following conventions are used for menu and query command descriptions:

*parameter*A label representing the actual value you should send as part of a command.

[*option*]An optional part of a command.

{*Data*}Alternatives in a command.

**bold**Names of menus, menu commands, buttons, dialog boxes, and windows that appear on the screen.

### Menu Command Syntax

Menu commands have the following syntax (spaces have been used for clarity only):

*Prefix Tag SubTag {Data} [, SubTag {Data}] [: Tag SubTag {Data}] [...]* *Storage*

PrefixThree ASCII characters: **SYN M CR** (ASCII 22,77,13).

Tag A 3 character case-insensitive field that identifies the desired menu command group. For example, all RS232 configuration settings are identified with a Tag of **232**.

SubTagA 3 character case-insensitive field that identifies the desired menu command within the tag group. For example, the SubTag for the RS232 baud rate is **BAD**.

DataThe new value for a menu setting, identified by the Tag and SubTag.

StorageA single character that specifies the storage table to which the command is applied. An exclamation point (!) performs the command's operation on the device's volatile menu configuration table. A period (.) performs the command's operation on the device's non-volatile menu configuration table. Use the non-volatile table only for semi-permanent changes you want saved through a power cycle.

### Query Commands

Several special characters can be used to query the device about its settings.

- ^ What is the default value for the setting(s).
- ? What is the device's current value for the setting(s).
- \* What is the range of possible values for the setting(s). (The device's response uses a dash (-) to indicate a continuous range of values. A pipe (|) separates items in a list of non-continuous values.)

#### :Name: Field Usage (Optional)

This command returns the query information from the scanner.

#### Tag Field Usage

When a query is used in place of a Tag field, the query applies to the *entire* set of commands available for the particular storage table indicated by the Storage field of the command. In this case, the SubTag and Data fields should not be used because they are ignored by the device.

#### SubTag Field Usage

When a query is used in place of a SubTag field, the query applies only to the subset of commands available that match the Tag field. In this case, the Data field should not be used because it is ignored by the device.



---

## ***Data Field Usage***

When a query is used in place of the Data field, the query applies only to the specific command identified by the Tag and SubTag fields.

## ***Concatenation of Multiple Commands***

Multiple commands can be issued within one Prefix/Storage sequence. Only the Tag, SubTag, and Data fields must be repeated for each command in the sequence. If additional commands are to be applied to the same Tag, then the new command sequence is separated with a comma (,) and only the SubTag and Data fields of the additional command are issued. If the additional command requires a different Tag field, the command is separated from previous commands by a semicolon (;).

## ***Responses***

The device responds to serial commands with one of three responses:

**ACK**Indicates a good command which has been processed.

**ENQ**Indicates an invalid Tag or SubTag command.

**NAK**Indicates the command was good, but the Data field entry was out of the allowable range for this Tag and SubTag combination, e.g., an entry for a minimum message length of 100 when the field will only accept 2 characters.

When responding, the device echoes back the command sequence with the status character inserted directly before each of the punctuation marks (the period, exclamation point, comma, or semicolon) in the command.

## ***Examples of Query Commands***

In the following examples, a bracketed notation [ ] depicts a non-displayable response.

**Example:** What is the range of possible values for Codabar Coding Enable?

**Enter:**        **cbrena\*.**

**Response:** **CBRENA0-1[ACK]**

This response indicates that Codabar Coding Enable (CBRENA) has a range of values from 0 to 1 (off and on).

**Example:** What is the default value for Codabar Coding Enable?

**Enter:**        **cbrena^.**

**Response:** **CBRENA1[ACK]**

This response indicates that the default setting for Codabar Coding Enable (CBRENA) is 1, or on.

**Example:** What is the device's current setting for Codabar Coding Enable?

**Enter:**        **cbrena?.**

**Response:** **CBRENA1[ACK]**

This response indicates that the device's Codabar Coding Enable (CBRENA) is set to 1, or on.

**Example:** What are the device's settings for all Codabar selections?

**Enter:**        **cbr?.**

**Response:** **CBRENA1[ACK],**  
              **SSX0[ACK],**  
              **CK20[ACK],**  
              **CCT1[ACK],**  
              **MIN2[ACK],**  
              **MAX60[ACK],**  
              **DFT[ACK].**

This response indicates that the device's Codabar Coding Enable (CBRENA) is set to 1, or on;  
the Start/Stop Character (SSX) is set to 0, or Don't Transmit;  
the Check Character (CK2) is set to 0, or Not Required;  
concatenation (CCT) is set to 1, or Enabled;

---

the Minimum Message Length (MIN) is set to 2 characters;  
the Maximum Message Length (MAX) is set to 60 characters;  
and the Default setting (DFT) has no value.

## ***Trigger Commands***

You can activate and deactivate the scanner with serial trigger commands. First, the scanner must be put in Manual Trigger Mode by scanning a Manual Trigger Mode bar code ([page 3-5](#)), or by sending a serial menu command for triggering ([page 3-5](#)). Once the scanner is in serial trigger mode, the trigger is activated and deactivated by sending the following commands:

Activate: **SYN T CR**

Deactivate: **SYN U CR**

The scanner scans until a bar code has been read, until the deactivate command is sent, or until the serial time-out has been reached (see "Read Time-Out" on page 3-5 for a description, and the serial command on [page 9-8](#)).

## ***Resetting the Custom Defaults***

If you want the custom default settings restored to your scanner, scan the **Activate Custom Defaults** bar code below. This resets the scanner to the custom default settings. If there are no custom defaults, it will reset the scanner to the factory default settings. Any settings that have not been specified through the custom defaults will be defaulted to the factory default settings.



DEFAULT.

**Activate Custom Defaults**

The charts on the following pages list the factory default settings for each of the commands (indicated by an asterisk (\*) on the programming pages).

## Menu Commands

Selection	Setting <i>* Indicates default</i>	Serial Command <i># Indicates a numeric entry</i>	Page
<b>Product Default Settings</b>			
Setting Custom Defaults	Set Custom Defaults	MNUCDP	<a href="#">1-3</a>
	Save Custom Defaults	MNUCDS	<a href="#">1-3</a>
Resetting the Custom Defaults	Activate Custom Defaults	DEFAULT	<a href="#">1-3</a>
<b>Programming the Interface</b>			
Plug and Play Codes	Keyboard Wedge: IBM PC AT and Compatibles with CR suffix (not supported by Granit 1980i)	PAP_AT	<a href="#">2-1</a>
	Laptop Direct Connect with CR suffix (not supported by Granit 1980i)	PAPLTD	<a href="#">2-1</a>
	RS232 Serial Port	PAP232	<a href="#">2-1</a>
Plug and Play Codes: IBM SurePos	USB IBM SurePos Handheld	PAPSPH	<a href="#">2-2</a>
	USB IBM SurePos Tabletop	PAPSPT	<a href="#">2-2</a>
Plug and Play Codes: USB	USB Keyboard (PC)	PAP124	<a href="#">2-2</a>
	USB Keyboard (Mac)	PAP125	<a href="#">2-2</a>
	USB HID	PAP131	<a href="#">2-2</a>
	USB Serial Port Emulation	TERMID130	<a href="#">2-3</a>
Plug and Play Codes	Verifone Ruby Terminal	PAPRBY	<a href="#">2-3</a>
	Gilbarco Terminal	PAPGLB	<a href="#">2-3</a>
	Honeywell Bioptic Aux Port	PAPBIO	<a href="#">2-3</a>
	Datalogic Magellan Aux Port	PAPMAG	<a href="#">2-4</a>
	NCR Bioptic Aux Port	PAPNCR	<a href="#">2-4</a>
	Wincor Nixdorf Terminal	PAPWNX	<a href="#">2-4</a>
	Wincor Nixdorf Beetle	PAPBTL	<a href="#">2-5</a>
	Wincor Nixdorf RS232 Mode A	PAPWMA	<a href="#">2-5</a>
Program Keyboard Country	*U.S.A.	KBDCTY0	<a href="#">2-5</a>
	Albania	KBDCTY35	<a href="#">2-5</a>
	Azeri (Cyrillic)	KBDCTY81	<a href="#">2-5</a>
	Azeri (Latin)	KBDCTY80	<a href="#">2-5</a>
	Belarus	KBDCTY82	<a href="#">2-5</a>
	Belgium	KBDCTY1	<a href="#">2-5</a>
	Bosnia	KBDCTY33	<a href="#">2-5</a>
	Brazil	KBDCTY16	<a href="#">2-5</a>
	Brazil (MS)	KBDCTY59	<a href="#">2-5</a>
	Bulgaria (Cyrillic)	KBDCTY52	<a href="#">2-5</a>
	Bulgaria (Latin)	KBDCTY53	<a href="#">2-5</a>
	Canada (French legacy)	KBDCTY54	<a href="#">2-5</a>
	Canada (French)	KBDCTY18	<a href="#">2-5</a>
	Canada (Multilingual)	KBDCTY55	<a href="#">2-5</a>
	Croatia	KBDCTY32	<a href="#">2-5</a>

Selection	Setting	Serial Command	Page
	<i>* Indicates default</i>	<i># Indicates a numeric entry</i>	
	Czech	KBDCTY15	<a href="#">2-5</a>
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	*On	CBRENA1	<a href="#">6-2</a>
Codabar Start/Stop Char.	*Don't Transmit	CBRSSX0	<a href="#">6-2</a>
	Transmit	CBRSSX1	<a href="#">6-2</a>
Codabar Check Char.	*No Check Char.	CBRCK20	<a href="#">6-2</a>
	Validate, But Don't Transmit	CBRCK21	<a href="#">6-2</a>
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Code 39 Start/Stop Char.	*Don't Transmit	C39SSX0	<a href="#">6-4</a>
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Code 39 Check Char.	*No Check Char.	C39CK20	<a href="#">6-4</a>
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Interleaved 2 of 5 Message Length	Minimum (2 - 80) *4	I25MIN##	<a href="#">6-7</a>
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NEC 2 of 5 Check Digit	*No Check Char.	N25CK20	<a href="#">6-8</a>
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NEC 2 of 5 Message Length	Minimum (2 - 80) *4	N25MIN##	<a href="#">6-8</a>
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Straight 2 of 5 IATA Message Length	Minimum (1 - 48) *4	A25MIN##	<a href="#">6-11</a>
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Code 11 Message Length	Minimum (1 - 80) *4	C11MIN##	<a href="#">6-13</a>
	Maximum (1 - 80) *80	C11MAX##	<a href="#">6-13</a>
Code 128	Default All Code 128 Settings	128DFT	<a href="#">6-14</a>
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	*On	128ENA1	<a href="#">6-14</a>
ISBT Concatenation	*Off	ISBENA0	<a href="#">6-14</a>
	On	ISBENA1	<a href="#">6-14</a>
Code 128 Message Length	Minimum (0 - 80) *0	128MIN##	<a href="#">6-14</a>
	Maximum (0 - 80) *80	128MAX##	<a href="#">6-14</a>
Code 128 Append	On	128APP1	<a href="#">6-15</a>
	*Off	128APP0	<a href="#">6-15</a>
Code 128 Code Page	Code 128 Code Page (*2)	128DCP##	<a href="#">6-15</a>
GS1-128	Default All GS1-128 Settings	GS1DFT	<a href="#">6-16</a>
	*On	GS1ENA1	<a href="#">6-16</a>
	Off	GS1ENA0	<a href="#">6-16</a>
GS1-128 Message Length	Minimum (1 - 80) *1	GS1MIN##	<a href="#">6-16</a>
	Maximum (0 - 80) *80	GS1MAX##	<a href="#">6-16</a>
UPC-A	Default All UPC-A Settings	UPADFT	<a href="#">6-17</a>
	Off	UPAENA0	<a href="#">6-17</a>
	*On	UPAENA1	<a href="#">6-17</a>
UPC-A Check Digit	Off	UPACKX0	<a href="#">6-17</a>
	*On	UPACKX1	<a href="#">6-17</a>
UPC-A Number System	Off	UPANSX0	<a href="#">6-17</a>
	*On	UPANSX1	<a href="#">6-17</a>
UPC-A 2 Digit Addenda	*Off	UPAAD20	<a href="#">6-18</a>
	On	UPAAD21	<a href="#">6-18</a>
UPC-A 5 Digit Addenda	*Off	UPAAD50	<a href="#">6-18</a>
	On	UPAAD51	<a href="#">6-18</a>
UPC-A Addenda Required	*Not Required	UPAARQ0	<a href="#">6-18</a>
	Required	UPAARQ1	<a href="#">6-18</a>
UPC-A Addenda Separator	Off	UPAADS0	<a href="#">6-18</a>
	*On	UPAADS1	<a href="#">6-18</a>
UPC-A/EAN-13 with Extended Coupon Code	*Off	CPNENA0	<a href="#">6-18</a>
	Allow Concatenation	CPNENA1	<a href="#">6-18</a>
	Require Concatenation	CPNENA2	<a href="#">6-18</a>
Coupon GS1 DataBar Output	GS1 Output Off	CPNGS10	<a href="#">6-19</a>
	GS1 Output On	CPNGS11	<a href="#">6-19</a>

<b>Selection</b>	<b>Setting</b> <i>* Indicates default</i>	<b>Serial Command</b> <i># Indicates a numeric entry</i>	<b>Page</b>
UPC-E0	Default All UPC-E Settings	UPEDFT	<a href="#">6-19</a>
	Off	UPEEN00	<a href="#">6-19</a>
	*On	UPEEN01	<a href="#">6-19</a>
UPC-E0 Expand	*Off	UPEEXP0	<a href="#">6-20</a>
	On	UPEEXP1	<a href="#">6-20</a>
UPC-E0 Addenda Required	Required	UPEARQ1	<a href="#">6-20</a>
	*Not Required	UPEARQ0	<a href="#">6-20</a>
UPC-E0 Addenda Separator	*On	UPEADS1	<a href="#">6-20</a>
	Off	UPEADS0	<a href="#">6-20</a>
UPC-E0 Check Digit	Off	UPECKX0	<a href="#">6-20</a>
	*On	UPECKX1	<a href="#">6-20</a>
UPC-E0 Leading Zero	Off	UPENSX0	<a href="#">6-21</a>
	*On	UPENSX1	<a href="#">6-21</a>
UPC-E0 Addenda	2 Digit Addenda On	UPEAD21	<a href="#">6-21</a>
	*2 Digit Addenda Off	UPEAD20	<a href="#">6-21</a>
	5 Digit Addenda On	UPEAD51	<a href="#">6-21</a>
	*5 Digit Addenda Off	UPEAD50	<a href="#">6-21</a>
UPC-E1	*Off	UPEEN10	<a href="#">6-21</a>
	On	UPEEN11	<a href="#">6-21</a>
EAN/JAN-13	Default All EAN/JAN Settings	E13DFT	<a href="#">6-22</a>
	Off	E13ENA0	<a href="#">6-22</a>
	*On	E13ENA1	<a href="#">6-22</a>
Convert UPC-A to EAN-13	UPC-A Converted to EAN-13	UPAENA0	<a href="#">6-22</a>
	Do not Convert UPC-A	UPAENA1	<a href="#">6-22</a>
EAN/JAN-13 Check Digit	Off	E13CKX0	<a href="#">6-22</a>
	*On	E13CKX1	<a href="#">6-22</a>
EAN/JAN-13 2 Digit Addenda	2 Digit Addenda On	E13AD21	<a href="#">6-23</a>
	*2 Digit Addenda Off	E13AD20	<a href="#">6-23</a>
	5 Digit Addenda On	E13AD51	<a href="#">6-23</a>
	*5 Digit Addenda Off	E13AD50	<a href="#">6-23</a>
EAN/JAN-13 Addenda Required	*Not Required	E13ARQ0	<a href="#">6-23</a>
	Required	E13ARQ1	<a href="#">6-23</a>
EAN/JAN-13 Addenda Separator	Off	E13ADS0	<a href="#">6-23</a>
	*On	E13ADS1	<a href="#">6-23</a>
ISBN Translate	*Off	E13ISB0	<a href="#">6-24</a>
	On	E13ISB1	<a href="#">6-24</a>
EAN/JAN-8	Default All EAN/JAN 8 Settings	EA8DFT	<a href="#">6-24</a>
	Off	EA8ENA0	<a href="#">6-24</a>
	*On	EA8ENA1	<a href="#">6-24</a>

<b>Selection</b>	<b>Setting</b> <i>* Indicates default</i>	<b>Serial Command</b> <i># Indicates a numeric entry</i>	<b>Page</b>
EAN/JAN-8 Check Digit	Off	EA8CKX0	<a href="#">6-24</a>
	*On	EA8CKX1	<a href="#">6-24</a>
EAN/JAN-8 Addenda	*2 Digit Addenda Off	EA8AD20	<a href="#">6-25</a>
	2 Digit Addenda On	EA8AD21	<a href="#">6-25</a>
	*5 Digit Addenda Off	EA8AD50	<a href="#">6-25</a>
	5 Digit Addenda On	EA8AD51	<a href="#">6-25</a>
EAN/JAN-8 Addenda Required	*Not Required	EA8ARQ0	<a href="#">6-25</a>
	Required	EA8ARQ1	<a href="#">6-25</a>
EAN/JAN-8 Addenda Separator	Off	EA8ADS0	<a href="#">6-25</a>
	*On	EA8ADS1	<a href="#">6-25</a>
MSI	Default All MSI Settings	MSIDFT	<a href="#">6-26</a>
	*Off	MSIENA0	<a href="#">6-26</a>
	On	MSIENA1	<a href="#">6-26</a>
MSI Check Character	*Validate Type 10, but Don't Transmit	MSICHK0	<a href="#">6-26</a>
	Validate Type 10 and Transmit	MSICHK1	<a href="#">6-26</a>
	Validate 2 Type 10 Chars, but Don't Transmit	MSICHK2	<a href="#">6-26</a>
	Validate 2 Type 10 Chars and Transmit	MSICHK3	<a href="#">6-26</a>
	Validate Type 11 then Type 10 Char, but Don't Transmit	MSICHK4	<a href="#">6-26</a>
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	Disable MSI Check Characters	MSICHK6	<a href="#">6-26</a>
MSI Message Length	Minimum (4 - 48) *4	MSIMIN##	<a href="#">6-27</a>
	Maximum (4 - 48) *48	MSIMAX##	<a href="#">6-27</a>
GS1 DataBar Omnidirectional	Default All GS1 DataBar Omnidirectional Settings	RSSDFT	<a href="#">6-28</a>
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	*On	RSSENA1	<a href="#">6-28</a>
GS1 DataBar Limited	Default All GS1 DataBar Limited Settings	RSLDFT	<a href="#">6-28</a>
	Off	RSEENA0	<a href="#">6-28</a>
	*On	RSEENA1	<a href="#">6-28</a>
GS1 DataBar Expanded	Default All GS1 DataBar Expanded Settings	RSEDFT	<a href="#">6-29</a>
	Off	RSEENA0	<a href="#">6-29</a>
	*On	RSEENA1	<a href="#">6-29</a>
GS1 DataBar Expanded Msg. Length	Minimum (4 - 74) *4	RSEMIN##	<a href="#">6-29</a>
	Maximum (4 - 74) *74	RSEMAX##	<a href="#">6-29</a>

Selection	Setting <i>* Indicates default</i>	Serial Command <i># Indicates a numeric entry</i>	Page
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	*Off	CBAENA0	<a href="#">6-29</a>
	On	CBAENA1	<a href="#">6-29</a>
Codablock A Msg. Length	Minimum (1 - 600) *1	CBAMIN###	<a href="#">6-30</a>
	Maximum (1 - 600) *600	CBAMAX###	<a href="#">6-30</a>
Codablock F	Default All Codablock F Settings	CBFDFT	<a href="#">6-30</a>
	*Off	CBFENA0	<a href="#">6-30</a>
	On	CBFENA1	<a href="#">6-30</a>
Codablock F Msg. Length	Minimum (1 - 2048) *1	CBFMIN####	<a href="#">6-30</a>
	Maximum (1 - 2048) *2048	CBFMAX####	<a href="#">6-30</a>
Label Code	On	LBLENA1	<a href="#">6-31</a>
	* Off	LBLENA0	<a href="#">6-31</a>
PDF417	Default All PDF417 Settings	PDFDFT	<a href="#">6-31</a>
	*On	PDFENA1	<a href="#">6-31</a>
	Off	PDFENA0	<a href="#">6-31</a>
PDF417 Msg. Length	Minimum (1-2750) *1	PDFMIN####	<a href="#">6-31</a>
	Maximum (1-2750) *2750	PDFMAX####	<a href="#">6-31</a>
MacroPDF417	*On	PDFMAC1	<a href="#">6-32</a>
	Off	PDFMAC0	<a href="#">6-32</a>
MicroPDF417	Default All Micro PDF417 Settings	MPDDFT	<a href="#">6-32</a>
	On	MPDENA1	<a href="#">6-32</a>
	*Off	MPDENA0	<a href="#">6-32</a>
MicroPDF417 Msg. Length	Minimum (1-366) *1	MPDMIN###	<a href="#">6-32</a>
	Maximum (1-366) *366	MPDMAX###	<a href="#">6-32</a>
GS1 Composite Codes	On	COMENA1	<a href="#">6-33</a>
	*Off	COMENA0	<a href="#">6-33</a>
UPC/EAN Version	On	COMUPC1	<a href="#">6-33</a>
	*Off	COMUPC0	<a href="#">6-33</a>
GS1 Composite Codes Msg. Length	Minimum (1-2435) *1	COMMIN####	<a href="#">6-33</a>
	Maximum (1-2435) *2435	COMMAX####	<a href="#">6-33</a>
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	GS1 Code Expansion Off	EANEMU3	<a href="#">6-33</a>
	EAN8 to EAN13 Conversion	EANEMU4	<a href="#">6-33</a>
	*GS1 Emulation Off	EANEMU0	<a href="#">6-33</a>
TCIF Linked Code 39	On	T39ENA1	<a href="#">6-34</a>
	*Off	T39ENA0	<a href="#">6-34</a>
QR Code	Default All QR Code Settings	QRCDFT	<a href="#">6-35</a>
	*On	QRCENA1	<a href="#">6-35</a>
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QR Code Msg. Length	Minimum (1-7089) *1	QRCMIN####	<a href="#">6-35</a>
	Maximum (1-7089) *7089	QRCMAX####	<a href="#">6-35</a>

<b>Selection</b>	<b>Setting</b> <i>* Indicates default</i>	<b>Serial Command</b> <i># Indicates a numeric entry</i>	<b>Page</b>
QR Code Page	QR Code Page (*3)	QRCDP##	<a href="#">6-35</a>
Data Matrix	Default All Data Matrix Settings	IDMDFT	<a href="#">6-36</a>
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	Off	IDMENA0	<a href="#">6-36</a>
Data Matrix Msg. Length	Minimum (1-3116) *1	IDMMIN####	<a href="#">6-36</a>
	Maximum (1-3116) *3116	IDMMAX####	<a href="#">6-36</a>
Data Matrix Append	*On	IDMAPP1	<a href="#">6-36</a>
	Off	IDMAPP0	<a href="#">6-36</a>
Data Matrix Code Page	Data Matrix Code Page (*51)	IDMDCP##	<a href="#">6-37</a>
MaxiCode	Default All MaxiCode Settings	MAXDFT	<a href="#">6-37</a>
	On	MAXENA1	<a href="#">6-37</a>
	*Off	MAXENA0	<a href="#">6-37</a>
MaxiCode Msg. Length	Minimum (1-150) *1	MAXMIN###	<a href="#">6-37</a>
	Maximum (1-150) *150	MAXMAX###	<a href="#">6-37</a>
Aztec Code	Default All Aztec Code Settings	AZTDFT	<a href="#">6-38</a>
	*On	AZTENA1	<a href="#">6-38</a>
	Off	AZTENA0	<a href="#">6-38</a>
Aztec Code Msg. Length	Minimum (1-3832) *1	AZTMIN####	<a href="#">6-38</a>
	Maximum (1-3832) *3832	AZTMAX####	<a href="#">6-38</a>
Aztec Code Page	Aztec Code Page (*51)	AZTDCP##	<a href="#">6-38</a>
Chinese Sensible (Han Xin) Code	Default All Han Xin Code Settings	HX_DFT	<a href="#">6-39</a>
	On	HX_ENA1	<a href="#">6-39</a>
	*Off	HX_ENA0	<a href="#">6-39</a>
Chinese Sensible (Han Xin) Code Msg. Length	Minimum (1-7833) *1	HX_MIN####	<a href="#">6-39</a>
	Maximum (1-7833) *7833	HX_MAX####	<a href="#">6-39</a>
<b>Postal Codes - 2D</b>			
2D Postal Codes	*Off	POSTAL0	<a href="#">6-39</a>
Single 2D Postal Codes	Australian Post On	POSTAL1	<a href="#">6-39</a>
	British Post On	POSTAL7	<a href="#">6-39</a>
	Canadian Post On	POSTAL30	<a href="#">6-40</a>
	Intelligent Mail Bar Code On	POSTAL10	<a href="#">6-40</a>
	Japanese Post On	POSTAL3	<a href="#">6-40</a>
	KIX Post On	POSTAL4	<a href="#">6-40</a>
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	Postal-4i On	POSTAL9	<a href="#">6-40</a>
	Postnet On	POSTAL6	<a href="#">6-40</a>
	Postnet with B and B' Fields On	POSTAL11	<a href="#">6-40</a>
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<b>Selection</b>	<b>Setting</b> <i>* Indicates default</i>	<b>Serial Command</b> <i># Indicates a numeric entry</i>	<b>Page</b>
Combination 2D Postal Codes	InfoMail and British Post On	POSTAL8	<a href="#">6-40</a>
	Intelligent Mail Bar Code and Postnet with B and B' Fields On	POSTAL20	<a href="#">6-41</a>
	Postnet and Postal-4i On	POSTAL14	<a href="#">6-41</a>
	Postnet and Intelligent Mail Bar Code On	POSTAL16	<a href="#">6-41</a>
	Postal-4i and Intelligent Mail Bar Code On	POSTAL17	<a href="#">6-41</a>
	Postal-4i and Postnet with B and B' Fields On	POSTAL19	<a href="#">6-41</a>
	Planet and Postnet On	POSTAL12	<a href="#">6-41</a>
	Planet and Postnet with B and B' Fields On	POSTAL18	<a href="#">6-41</a>
	Planet and Postal-4i On	POSTAL13	<a href="#">6-41</a>
	Planet and Intelligent Mail Bar Code On	POSTAL15	<a href="#">6-41</a>
	Planet, Postnet, and Postal-4i On	POSTAL21	<a href="#">6-41</a>
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Combination 2D Postal Codes (continued)	Postnet, Postal-4i, and Intelligent Mail Bar Code On	POSTAL24	<a href="#">6-42</a>
	Planet, Postal-4i, and Postnet with B and B' Fields On	POSTAL25	<a href="#">6-42</a>
	Planet, Intelligent Mail Bar Code, and Postnet with B and B' Fields On	POSTAL26	<a href="#">6-42</a>
	Postal-4i, Intelligent Mail Bar Code, and Postnet with B and B' Fields On	POSTAL27	<a href="#">6-42</a>
	Planet, Postal-4i, Intelligent Mail Bar Code, and Postnet On	POSTAL28	<a href="#">6-42</a>
	Planet, Postal-4i, Intelligent Mail Bar Code, and Postnet with B and B' Fields On	POSTAL29	<a href="#">6-42</a>
Planet Code Check Digit	Transmit	PLNCKX1	<a href="#">6-43</a>
	*Don't Transmit	PLNCKX0	<a href="#">6-43</a>
Postnet Check Digit	Transmit	NETCKX1	<a href="#">6-43</a>
	*Don't Transmit	NETCKX0	<a href="#">6-43</a>
Australian Post Interpretation	Bar Output	AUSINT0	<a href="#">6-43</a>
	Numeric N Table	AUSINT1	<a href="#">6-43</a>
	Alphanumeric C Table	AUSINT2	<a href="#">6-43</a>
	Combination N and C Tables	AUSINT3	<a href="#">6-44</a>

Selection	Setting <i>* Indicates default</i>	Serial Command <i># Indicates a numeric entry</i>	Page
<b>Postal Codes - Linear</b>			
China Post (Hong Kong 2 of 5)	Default All China Post (Hong Kong 2 of 5) Settings	CPCDFT	<a href="#">6-44</a>
	*Off	CPCENA0	<a href="#">6-44</a>
	On	CPCENA1	<a href="#">6-44</a>
China Post (Hong Kong 2 of 5) Msg. Length	Minimum (2 - 80) *4	CPCMIN##	<a href="#">6-44</a>
	Maximum (2 - 80) *80	CPCMAX##	<a href="#">6-44</a>
Korea Post	Default All Korea Post Settings	KPCDFT	<a href="#">6-45</a>
	*Off	KPCENA0	<a href="#">6-45</a>
	On	KPCENA1	<a href="#">6-45</a>
Korea Post Msg. Length	Minimum (2 - 80) *4	KPCMIN##	<a href="#">6-45</a>
	Maximum (2 - 80) *48	KPCMAX##	<a href="#">6-45</a>
Korea Post Check Digit	Transmit Check Digit	KPCCHK1	<a href="#">6-45</a>
	*Don't Transmit Check Digit	KPCCHK0	<a href="#">6-45</a>
<b>Utilities</b>			
Add Code I.D. Prefix to All Symbolologies (Temporary)		PRECA2,BK2995C80!	<a href="#">8-1</a>
Show Decoder Revision		REV_DR	<a href="#">8-1</a>
Show Scan Driver Revision		REV_SD	<a href="#">8-1</a>
Show Software Revision		REVINF	<a href="#">8-1</a>
Show Data Format		DFMBK3?	<a href="#">8-1</a>
Test Menu	On	TSTMNU1	<a href="#">8-2</a>
	*Off	TSTMNU0	<a href="#">8-2</a>
Resetting the Factory Defaults	Remove Custom Defaults	DEFOVR	<a href="#">8-2</a>
	Activate Defaults	DEFALT	<a href="#">8-2</a>

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## Product Specifications

### YJ-HF600 Scanner Product Specifications

Parameter	Specification
<b>Mechanical</b>	
Height	6.69 inches (170mm)
Length	3.87 inches (98.2mm)
Width	3.44 inches (87.4mm)
Weight	11.99 ounces (340g)
<b>Electrical</b>	
Input Voltage	5.± 0.5VDC
Operating Power	2.1W; 420 mA (typical) @ 5V
Standby Power	0.55W; 110 mA (typical) @ 5V
<b>Environmental</b>	
Operating Temperature	32°F to 104°F (0°C to 40°C)
Storage Temperature	-40°F to 140°F (-40°C to 60°C)
Humidity	0 to 95% non-condensing
Drop	Operational after 2 drops from 3.3 feet (1m) to concrete
Light Levels	100,000 lux
ESD	± 6kv direct discharge ± 10kv air discharge
Motion Tolerance	2 m/s
<b>Scan Performance</b>	
Pitch, Skew	±40°, ±70°
Symbol Contrast	35%
<b>DOF</b>	
<b>Typical Performance</b>	
5 mil Code 39	0 - 40mm (0 - 1.57 in.)
6.7 mil PDF417	0 - 74mm (0 - 2.91 in.)
10 mil Data Matrix	0 - 73mm (0 - 2.87 in.)
13 mil UPC-A	0 - 253mm (0 - 9.96 in.)
20 mil Code 39	0 - 334mm (0 - 13.15in.)
20 mil QR	0 - 191mm (0 - 7.52 in.)

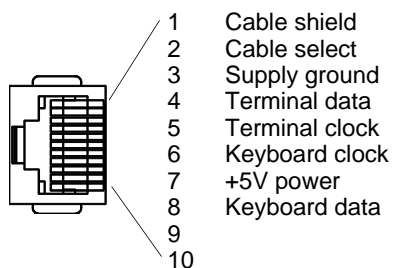
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## Standard Connector Pinouts

*Note: The following pin assignments are not compatible with legacy products. Use of a cable with improper pin assignments may lead to damage to the unit. Use of any cables not provided by the manufacturer may result in damage not covered by your warranty.*

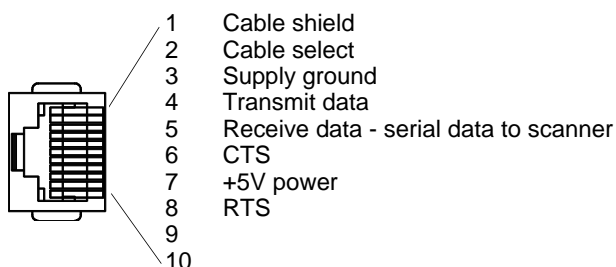
### Keyboard Wedge

10 Pin RJ46 Modular Plug



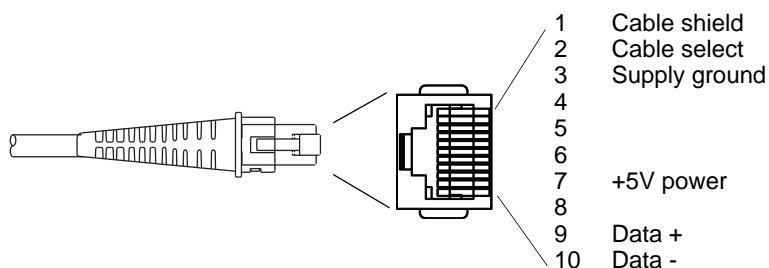
### Serial Output

10 Pin RJ41 Modular Plug



### USB

*Note:* 10 Pin Modular Plug



## Maintenance

### Repairs

Repairs and/or upgrades are not to be performed on this product. These services are to be performed only by an authorized service center (see [Customer Support](#) on page 1).

### Maintenance

Your device provides reliable and efficient operation with a minimum of care. Although specific maintenance is not required, the following periodic checks ensure dependable operation:

#### Cleaning the Device

Reading performance may degrade if the scanner's window is not clean. If the window is visibly dirty, or if the scanner isn't operating well, clean the window with a soft cloth or lens tissue dampened with water (or a mild detergent- water solution). If a detergent solution is used, rinse with a clean lens tissue dampened with water only.

The scanner and base's housing may also be cleaned the same way.



#### Caution:

**Do not submerge the scanner in water. The scanner's housing is not watertight.**

**Do not use abrasive wipes or tissues on the scanner's window – abrasive wipes may scratch the window. Never use solvents (e.g., alcohol or acetone) on the housing or window – solvents may damage the finish or the window.**

#### Inspecting Cords and Connectors

Inspect the interface cable and connector for wear or other signs of damage. A badly worn cable or damaged connector may interfere with scanner operation. Contact your distributor for information about cable replacement. Cable replacement instructions are on [page 11-1](#).

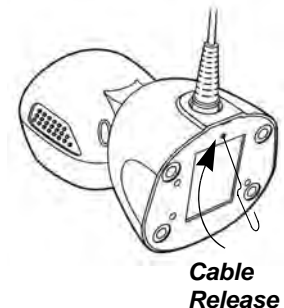
### Replacing Cables

The standard interface cable is attached to the scanner with an 10-pin modular connector. When properly seated, the connector is held in the scanner's handle by a flexible retention tab. The interface cable is designed to be field replaceable.

- Order replacement cables from Honeywell or from an authorized distributor.
- When ordering a replacement cable, specify the cable part number of the original interface cable.

#### Replacing an Interface Cable

1. Turn the power to the host system OFF.
2. Disconnect the scanner's cable from the terminal or computer.
3. Locate the small hole on the bottom of the scanner. This is the cable release.
4. Straighten one end of a paper clip.
5. Insert the end of the paper clip into the small hole and press in. This depresses the retention tab, releasing the connector. Pull the connector out while maintaining pressure on the paper clip, then remove the paper clip.
6. Replace with the new cable.  
Insert the connector into the opening and press firmly. The connector is keyed to go in only one way, and will click into place.



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## ***Troubleshooting a YJ-HF600 Scanner***

The scanner automatically performs self-tests whenever you turn it on. If your scanner is not functioning properly, review the following Troubleshooting Guide to try to isolate the problem.

### ***Is the power on? Is the aimer on?***

If the aimer isn't illuminated, check that:

- The cable is connected properly.
- The host system power is on (if external power isn't used).
- The button works.

### ***Is the scanner having trouble reading your symbols?***

If the scanner isn't reading symbols well, check that the scanner window is clean and that the symbols:

- Aren't smeared, rough, scratched, or exhibiting voids.
- Aren't coated with frost or water droplets on the surface.
- Are enabled in the scanner or in the decoder to which the scanner connects.

### ***Is the bar code displayed but not entered?***

The bar code is displayed on the host device correctly, but you still have to press a key to enter it (the Enter/Return key or the Tab key, for example).

- You need to program a suffix. Programming a suffix enables the scanner to output the bar code data plus the key you need (such as "CR") to enter the data into your application. Refer to [Prefix/Suffix Overview](#) beginning on page 4-1 for further information.

### ***The scanner won't read your bar code at all.***

- Scan the sample bar codes in the back of this manual. If the scanner reads the sample bar codes, check that your bar code is readable.  
Verify that your bar code symbology is enabled (see [Chapter 6](#)).

If the scanner still can't read the sample bar codes, scan [Message Length Description](#) (page 6-1).

If you aren't sure what programming options have been set in the scanner, or if you want the factory default settings restored, refer to [Resetting the Custom Defaults](#) on page 1-3.

## Reference Charts

### Symbology Charts

Note: “m” represents the AIM modifier character. Refer to International Technical Specification, Symbology Identifiers, for AIM modifier character details.

Prefix/Suffix entries for specific symbologies override the universal (All Symbologies, 99) entry.

Refer to [Data Editing](#) beginning on page 4-1 and [Data Formatting](#) beginning on page 5-1 for information about using Code ID and AIM ID.

### Linear Symbologies

Symbology	AIM		Honeywell	
	ID	Possible modifiers (m)	ID	Hex
All Symbologies				99
Codabar	]Fm	0-1	a	61
Code 11	]H3		h	68
Code 128	]Cm	0, 1, 2, 4	j	6A
Code 32 Pharmaceutical (PARAF)	]X0		<	3C
Code 39 (supports Full ASCII mode)	]Am	0, 1, 3, 4, 5, 7	b	62
TCIF Linked Code 39 (TLC39)	]L2		T	54
Code 93 and 93i	]Gm	0-9, A-Z, a-m	i	69
EAN	]Em	0, 1, 3, 4	d	64
EAN-13 (including Bookland EAN)	]E0		d	64
EAN-13 with Add-On	]E3		d	64
EAN-13 with Extended Coupon Code	]E3		d	64
EAN-8	]E4		D	44
EAN-8 with Add-On	]E3		D	44
GS1				
GS1 DataBar	]em	0	y	79
GS1 DataBar Limited	]em		{	7B
GS1 DataBar Expanded	]em		}	7D
GS1-128	]C1		l	49
2 of 5				
China Post (Hong Kong 2 of 5)	]X0		Q	51
Interleaved 2 of 5	]Im	0, 1, 3	e	65
Matrix 2 of 5	]X0		m	6D
NEC 2 of 5	]X0		Y	59
Straight 2 of 5 IATA	]Rm	0, 1, 3	f	66
Straight 2 of 5 Industrial	]S0		f	66
MSI	]Mm	0, 1	g	67
Telepen	]Bm		t	74
UPC		0, 1, 2, 3, 8, 9, A, B, C		



Symbology	AIM		Honeywell	
	ID	Possible modifiers (m)	ID	Hex
UPC-A	]E0		c	63
UPC-A with Add-On	]E3		c	63
UPC-A with Extended Coupon Code	]E3		c	63
UPC-E	]E0		E	45
UPC-E with Add-On	]E3		E	45
UPC-E1	]X0		E	45

Add Honeywell Code ID				5C80
Add AIM Code ID				5C81
Add Backslash				5C5C
Batch mode quantity			5	35

## 2D Symbologies

Symbology	AIM		Honeywell	
	ID	Possible modifiers (m)	ID	Hex
<i>All Symbologies</i>				99
Aztec Code	]zm	0-9, A-C	z	7A
Chinese Sensible Code (Han Xin Code)	]X0		H	48
Codablock A	]O6	0, 1, 4, 5, 6	V	56
Codablock F	]Om	0, 1, 4, 5, 6	q	71
Code 49	]Tm	0, 1, 2, 4	l	6C
Data Matrix	]dm	0-6	w	77
GS1	]em	0-3	y	79
GS1 Composite	]em	0-3	y	79
GS1 DataBar Omnidirectional	]em	0-3	y	79
MaxiCode	]Um	0-3	x	78
PDF417	]Lm	0-2	r	72
MicroPDF417	]Lm	0-5	R	52
QR Code	]Qm	0-6	s	73
Micro QR Code	]Qm		s	73

## Postal Symbologies

Symbology	AIM		Honeywell	
	ID	Possible modifiers (m)	ID	Hex
<i>All Symbologies</i>				99
Australian Post	]X0		A	41

Symbology	AIM		Honeywell	
	ID	Possible modifiers (m)	ID	Hex
British Post	]X0		B	42
Canadian Post	]X0		C	43
China Post	]X0		Q	51
InfoMail	]X0		,	2c
Intelligent Mail Bar Code	]X0		M	4D
Japanese Post	]X0		J	4A
KIX (Netherlands) Post	]X0		K	4B
Korea Post	]X0		?	3F
Planet Code	]X0		L	4C
Postal-4i	]X0		N	4E
Postnet	]X0		P	50

## ASCII Conversion Chart (Code Page 1252)

In keyboard applications, ASCII Control Characters can be represented in 3 different ways, as shown below. The CTRL+X function is OS and application dependent. The following table lists some commonly used Microsoft functionality. This table applies to U.S. style keyboards. Certain characters may differ depending on your Country Code/PC regional settings.

Non-printable ASCII control characters			Keyboard Control + ASCII (CTRL+X) Mode		
DEC	HEX	Char	Control + X Mode Off (KBDCAS0)	Windows Mode Control + X Mode On (KBDCAS2)	
				CTRL + X	CTRL + X function
0	00	NUL	Reserved	CTRL+ @	
1	01	SOH	NP Enter	CTRL+ A	Select all
2	02	STX	Caps Lock	CTRL+ B	Bold
3	03	ETX	ALT Make	CTRL+ C	Copy
4	04	EOT	ALT Break	CTRL+ D	Bookmark
5	05	ENQ	CTRL Make	CTRL+ E	Center
6	06	ACK	CTRL Break	CTRL+ F	Find
7	07	BEL	Enter / Ret	CTRL+ G	
8	08	BS	(Apple Make)	CTRL+ H	History
9	09	HT	Tab	CTRL+ I	Italic
10	0A	LF	(Apple Break)	CTRL+ J	Justify
11	0B	VT	Tab	CTRL+ K	hyperlink
12	0C	FF	Delete	CTRL+ L	list, left align
13	0D	CR	Enter / Ret	CTRL+ M	
14	0E	SO	Insert	CTRL+ N	New
15	0F	SI	ESC	CTRL+ O	Open
16	10	DLE	F11	CTRL+ P	Print
17	11	DC1	Home	CTRL+ Q	Quit
18	12	DC2	PrtScn	CTRL+ R	
19	13	DC3	Backspace	CTRL+ S	Save
20	14	DC4	Back Tab	CTRL+ T	
21	15	NAK	F12	CTRL+ U	
22	16	SYN	F1	CTRL+ V	Paste

Non-printable characters			Keyboard Control + ASCII (CTRL+X) Mode		
				Windows Mode Control + X Mode On (KBDCAS2)	
DEC	HEX	Char	Control + X Mode Off (KBDCAS0)	CTRL + X	CTRL + X function
23	17	ETB	F2	CTRL+ W	
24	18	CAN	F3	CTRL+ X	
25	19	EM	F4	CTRL+ Y	
26	1A	SUB	F5	CTRL+ Z	
27	1B	ESC	F6	CTRL+ [	
28	1C	FS	F7	CTRL+ \	
29	1D	GS	F8	CTRL+ ]	
30	1E	RS	F9	CTRL+ ^	
31	1F	US	F10	CTRL+ -	
127	7F	␣	NP Enter		

## Lower ASCII Reference Table

Note: Windows Code page 1252 and lower ASCII use the same characters.

Printable Characters								
DEC	HEX	Character	DEC	HEX	Character	DEC	HEX	Character
32	20	<SPACE>	64	40	@	96	60	`
33	21	!	65	41	A	97	61	a
34	22	"	66	42	B	98	62	b
35	23	#	67	43	C	99	63	c
36	24	\$	68	44	D	100	64	d
37	25	%	69	45	E	101	65	e
38	26	&	70	46	F	102	66	f
39	27	'	71	47	G	103	67	g
40	28	(	72	48	H	104	68	h
41	29	)	73	49	I	105	69	i
42	2A	*	74	4A	J	106	6A	j
43	2B	+	75	4B	K	107	6B	k
44	2C	,	76	4C	L	108	6C	l
45	2D	-	77	4D	M	109	6D	m
46	2E	.	78	4E	N	110	6E	n
47	2F	/	79	4F	O	111	6F	o
48	30	0	80	50	P	112	70	p
49	31	1	81	51	Q	113	71	q
50	32	2	82	52	R	114	72	r
51	33	3	83	53	S	115	73	s
52	34	4	84	54	T	116	74	t
53	35	5	85	55	U	117	75	u
54	36	6	86	56	V	118	76	v
55	37	7	87	57	W	119	77	w
56	38	8	88	58	X	120	78	x
57	39	9	89	59	Y	121	79	y
58	3A	:	90	5A	Z	122	7A	z
59	3B	;	91	5B	[	123	7B	{
60	3C	<	92	5C	\	124	7C	
61	3D	=	93	5D	]	125	7D	}
62	3E	>	94	5E	^	126	7E	~

Printable Characters (Continued)								
DEC	HEX	Character	DEC	HEX	Character	DEC	HEX	Character
63	3F	?	95	5F	_	127	7F	Δ

Extended ASCII Characters					
DEC	HEX	CP 1252	ASCII	Alternate Extended	PS2 Scan Code
128	80	€	Ç	up arrow ↑	0x48
129	81		ü	down arrow ↓	0x50
130	82	,	é	right arrow →	0x4B
131	83	f	â	left arrow ←	0x4D
132	84	„	ä	Insert	0x52
133	85	...	à	Delete	0x53
134	86	†	á	Home	0x47
135	87	‡	ç	End	0x4F
136	88	^	ê	Page Up	0x49
137	89	‰	ë	Page Down	0x51
138	8A	Š	è	Right ALT	0x38
139	8B	‘	ï	Right CTRL	0x1D
140	8C	Œ	î	Reserved	n/a
141	8D		ì	Reserved	n/a
142	8E	Ž	Ä	Numeric Keypad Enter	0x1C
143	8F		Å	Numeric Keypad /	0x35
144	90		É	F1	0x3B
145	91	‘	æ	F2	0x3C
146	92	’	Æ	F3	0x3D
147	93	“	ô	F4	0x3E
148	94	”	ö	F5	0x3F
149	95	•	ò	F6	0x40
150	96	—	û	F7	0x41
151	97	—	ù	F8	0x42
152	98	~	ÿ	F9	0x43
153	99	™	Ö	F10	0x44
154	9A	š	Ü	F11	0x57
155	9B	’	ø	F12	0x58
156	9C	œ	£	Numeric Keypad +	0x4E
157	9D		¥	Numeric Keypad -	0x4A
158	9E	ž	Þ	Numeric Keypad *	0x37
159	9F	ÿ	f	Caps Lock	0x3A
160	A0		á	Num Lock	0x45
161	A1	í	í	Left Alt	0x38
162	A2	¢	ó	Left Ctrl	0x1D
163	A3	£	ú	Left Shift	0x2A
164	A4	¤	ñ	Right Shift	0x36
165	A5	¥	Ñ	Print Screen	n/a
166	A6	¦	ª	Tab	0x0F
167	A7	§	º	Shift Tab	0x8F
168	A8	¨	¿	Enter	0x1C
169	A9	©	¬	Esc	0x01
170	AA	ª	¬	Alt Make	0x36
171	AB	«	½	Alt Break	0xB6
172	AC	¬	¼	Control Make	0x1D
173	AD		¡	Control Break	0x9D
174	AE	®	«	Alt Sequence with 1 Character	0x36

Extended ASCII Characters (Continued)					
DEC	HEX	CP 1252	ASCII	Alternate Extended	PS2 Scan Code
175	AF	–	»	Ctrl Sequence with 1 Character	0x1D
176	B0	°	◻		
177	B1	±	◻		
178	B2	²	◻		
179	B3	³			
180	B4	´	¡		
181	B5	µ	¡		
182	B6	¶	¡		
183	B7	·	¡		
184	B8	¸	¡		
185	B9	¹	¡		
186	BA	º	¡		
187	BB	»	¡		
188	BC	¼	¡		
189	BD	½	¡		
190	BE	¾	¡		
191	BF	¿	¡		
192	C0	À	¡		
193	C1	Á	¡		
194	C2	Â	¡		
195	C3	Ã	¡		
196	C4	Ä	–		
197	C5	Å	í		
198	C6	Æ	¡		
199	C7	Ç	¡		
200	C8	È	¡		
201	C9	É	¡		
202	CA	Ê	¡		
203	CB	Ë	¡		
204	CC	Ì	¡		
205	CD	Í	=		
206	CE	Î	¡		
207	CF	Ï	¡		
208	D0	Ð	¡		
209	D1	Ñ	¡		
210	D2	Ò	¡		
211	D3	Ó	¡		
212	D4	Ô	¡		
213	D5	Õ	¡		
214	D6	Ö	¡		
215	D7	×	¡		
216	D8	Ø	¡		
217	D9	Ù	¡		
218	DA	Ú	¡		
219	DB	Û	■		
220	DC	Ü	■		
221	DD	Ý	■		
222	DE	Þ	■		
223	DF	ß	■		
224	E0	à	α		
225	E1	á	β		
226	E2	â	Γ		

Extended ASCII Characters (Continued)					
DEC	HEX	CP 1252	ASCII	Alternate Extended	PS2 Scan Code
227	E3	ã	π		
228	E4	ä	Σ		
229	E5	å	σ		
230	E6	æ	μ		
231	E7	ç	τ		
232	E8	è	Φ		
233	E9	é	Θ		
234	EA	ê	Ω		
235	EB	ë	ō		
236	EC	ì	∞		
237	ED	í	φ		
238	EE	î	ε		
239	EF	ï	∩		
240	F0	ð	≡		
241	F1	ñ	±		
242	F2	ò	≥		
243	F3	ó	≤		
244	F4	ô	[		
245	F5	õ	]		
246	F6	ö	÷		
247	F7	÷	≈		
248	F8	ø	°		
249	F9	ù	·		
250	FA	ú	·		
251	FB	û	√		
252	FC	ü	ⁿ		
253	FD	ý	²		
254	FE	þ	■		
255	FF	ÿ			

## ISO 2022/ISO 646 Character Replacements

Code pages define the mapping of character codes to characters. If the data received does not display with the proper characters, it may be because the bar code being scanned was created using a code page that is different from the one the host program is expecting. If this is the case, select the code page with which the bar codes were created. The data characters should then appear properly.

Code Page Selection Method/Country	Standard	Keyboard Country	Honeywell Code Page Option
United States (standard ASCII)	ISO/IEC 646-IRV	n/a	1
Automatic National Character Replacement	ISO/IEC 2022	n/a	2 (default)
Binary Code page	n/a	n/a	3
<i>Default "Automatic National Character replacement" will select the below Honeywell Code Page options for Code 128, Code 39 and Code 93.</i>			
United States	ISO/IEC 646-06	0	1
Canada	ISO /IEC 646-121	54	95
Canada	ISO /IEC 646-122	18	96
Japan	ISO/IEC 646-14	28	98

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Code Page Selection Method/Country	Standard	Keyboard Country	Honeywell Code Page Option
China	ISO/IEC 646-57	92	99
Great Britain (UK)	ISO /IEC 646-04	7	87
France	ISO /IEC 646-69	3	83
Germany	ISO/IEC646-21	4	84
Switzerland	ISO /IEC 646-CH	6	86
Sweden / Finland (extended Annex C)	ISO/IEC 646-11	2	82
Ireland	ISO /IEC 646-207	73	97
Denmark	ISO/IEC 646-08	8	88
Norway	ISO/IEC 646-60	9	94
Italy	ISO/IEC 646-15	5	85
Portugal	ISO/IEC 646-16	13	92
Spain	ISO/IEC 646-17	10	90
Spain	ISO/IEC 646-85	51	91

Dec			35	36	64	91	92	93	94	96	123	124	125	126
Hex			23	24	40	5B	5C	5D	5E	60	7B	7C	7D	7E
US	0	1	#	\$	@	[	\	]	^	`	{		}	~
CA	54	95	#	\$	à	â	ç	ê	î	ô	é	ù	è	û
CA	18	96	#	\$	à	â	ç	ê	É	ô	é	ù	è	û
JP	28	98	#	\$	@	[	¥	]	^	`	{		}	-
CN	92	99	#	¥	@	[	\	]	^	`	{		}	-
GB	7	87	£	\$	@	[	\	]	^	`	{		}	~
FR	3	83	£	\$	à	°	ç	§	^	μ	é	ù	è	..
DE	4	84	#	\$	§	Ä	Ö	Ü	^	`	ä	ö	ü	ß
CH	6	86	ù	\$	à	é	ç	ê	î	ô	ä	ö	ü	û
SE/FI	2	82	#	¤	É	Ä	Ö	Å	Ü	é	ä	ö	å	ü
DK	8	88	#	\$	@	Æ	Ø	Å	^	`	æ	ø	å	~
NO	9	94	#	\$	@	Æ	Ø	Å	^	`	æ	ø	å	-
IE	73	97	£	\$	Ó	É	Í	Ú	Á	ó	é	í	ú	á
IT	5	85	£	\$	§	°	ç	é	^	ù	à	ò	è	ì
PT	13	92	#	\$	§	Ã	Ç	Õ	^	`	ã	ç	õ	°
ES	10	90	#	\$	§	í	Ñ	¿	^	`	°	ñ	ç	~
ES	51	91	#	\$	·	í	Ñ	Ç	¿	`	´	ñ	ç	..
COUNTRY	Country Keyboard	Honeywell CodePage	ISO / IEC 646 National Character Replacements											



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## Keyboard Key References

6E	70	71	72	73	74	75	76	77	78	79	7A	7B	7C	7D	7E					
01	02	03	04	05	06	07	08	09	0A	0B	0C	0D	0F	4B	50	55	5A	5F	64	69
10	11	12	13	14	15	16	17	18	19	1A	1B	1C	1D	4C	51	56	5B	60	65	6A
1E	1F	20	21	22	23	24	25	26	27	28	29	2B					5C	61	66	
2C	2E	2F	30	31	32	33	34	35	36	37	39			53			5D	62	67	
3A	3B	3C	3D						3E	3F	38	40	4F	54	59		63	68	6C	

**104 Key U.S. Style Keyboard**

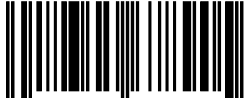
6E	70	71	72	73	74	75	76	77	78	79	7A	7B	7C	7D	7E					
01	02	03	04	05	06	07	08	09	0A	0B	0C	0D	0F	4B	50	55	5A	5F	64	69
10	11	12	13	14	15	16	17	18	19	1A	1B	1C	2B	4C	51	56	5B	60	65	6A
1E	1F	20	21	22	23	24	25	26	27	28	29	2A					5C	61	66	
2C	2D	2E	2F	30	31	32	33	34	35	36	37	39		53			5D	62	67	
3A	3B	3C	3D					3E	3F	38	40	4F	54	59			63	68	6C	

**105 Key European Style Keyboard**

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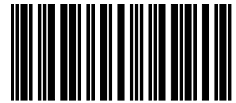
# Sample Symbols

**UPC-A**



0 123456 7890

**Interleaved 2 of 5**



1234567890

**EAN-13**



9 780330 290951

**Code 128**



Code 128

**Code 39**



BC321

**Codabar**



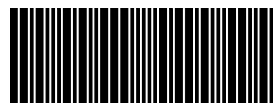
A13579B

**Code 93**



123456-9\$

**Code 2 of 5**



123456

**Matrix 2 of 5**



6543210

**RSS-14**



(01)00123456789012

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# Sample Symbols

PDF417



*Car Registration*

Code 49



*1234567890*

Postnet



*Zip Code*

Data Matrix



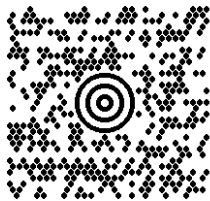
*Test Symbol*

QR Code



*Numbers*

MaxiCode



*Test Message*

Aztec



*Package Label*

Micro PDF417



*Test Message*

---

---

# *Programming Chart*



K0K  
0



K2K  
2



K4K  
4



K6K  
6



K8K  
8



K1K  
1



K3K  
3



K5K  
5



K7K  
7



K9K  
9

---

---

---

---

# ***Programming Chart***



KAK  
A



KBK  
B



KCK  
C



KDK  
D



KEK  
E



KFK  
F



MNUSAV.  
Save



MNUABT.  
Discard



RESET\_  
Reset

*Note: If you make an error while scanning the letters or digits (before scanning Save), scan Discard, scan the correct letters or digits, and **Save** again.*

